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JM Roller

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辊筒的表面处理 *The surface treatment of roller*

镀锌 Galvanization

镀锌适用于轻工、仪表、机电、农机、国防等工业设备设施。是目前最为通用的辊筒表面处理方式，属于真正的环保镀锌，与传统的氰化镀锌相比，具有以下特点：

Galvanization applies to light industry, meter, electromechanical, agricultural machinery, national defense industry equipment and so on. It is common used in surface treatment of roller at this time. It is the real environmental technology. There are following characteristics compared to traditional Cyanide galvanization.

- 不用剧毒的氰化物，废水易处理；
- 镀层结晶细密、光泽好、分散能力和深镀能力接近氰化镀锌，适合复杂形状的零件电镀；
- 镀液稳定、操作方便；
- 对设备无腐蚀；
- 成本低廉；
- Without the toxic cyanide, easily dealing with wastewater.
- Fine crystalline coating, gloss, dispersing power and covering power is closed to the cyanide plating bath. Suit for the complex form of the parts plating.
- Good stability, easy to operate.
- Low corrosion to the equipment.
- Low cost.

镀装饰铬 Decorative chromium plating

装饰铬主要用于汽车、自行车、日用五金制品、家用电器、仪表开关、机械领部件等设备设施。装饰铬采用镍、镀铬的工艺，确保产品质量。表面为银白色。装饰铬具有防腐蚀强和外观装饰效果好，具有很高的反光系数。

Decorative chromium is mainly used automobiles, bicycles, daily hardware products, household appliances, instrument switch, mechanical equipment and facilities and other leading components. The use of decorative chromium nickel, Ni-Cr process to ensure product quality. Silver-white surface. Decorative chrome with a strong anti-corrosion and appearance of decorative effect, and has a very high reflective coefficient.

镀硬铬 Hard Chromium Plating

硬铬又称为耐磨铬，该处理能增加表面的硬度，提高耐磨性，耐湿和耐腐蚀等，使用于机械模具、塑料模具、耐蚀阀门、印刷、纺织造纸滚筒的处理及工量具。表面为银白色。

Hard chromium, also known as wear-resistant chromium, this treatment can increase the surface hardness and improve resistance to abrasion, temperature and corrosion resistance, etc., used in machine tooling, plastic mold, resistance corrosion valves, printing, textile processing and paper roller Tools. Silver-white surface.

包胶处理 Rubber cover treatment

包胶辊是在金属钢管上被覆橡胶层硫化制成的橡胶制品。与普通滚筒相比，胶辊富有弹性，能耐磨、耐酸碱、耐油（丁晴橡胶）、耐温、不生锈等特点。采用进口原料和胶粘剂，常用的为天然橡胶和丁晴橡胶两种，以黑色、绿、淡灰为推荐色。

Rubber cover roller is the rubber product which the coated rubber layer be vulcanized on the metal steel tube. Compared with ordinary roller, roller flexible, able to wear-resistant, acid, Oil(NBR), temperature, do not rust and so on. The use of imported raw materials and adhesives, commonly used for natural rubber and NBR. The recommend colors are black, green, and light gray.

EQUIPMENT

输送设备系列





02R 系列 (Series)

无动力输送辊筒 Gravity Roller

产品特点

1. 作为无动力辊筒家庭中的典型产品，它的应用范围十分广泛，尤其是在箱式输送中，如机场行李分拣，物流配送中心等。
2. 精密滚珠轴承和塑胶轴承座、端盖的设计组成了关键的轴承组件部分，它不仅美观，更重要的是使得辊筒运行得更安静。
3. 辊筒末端的端盖，有效地防止了工作环境中灰尘和见溅水的进入。
4. 塑胶轴承座的设计，使得它具备某些特殊环境下工作的能力。
5. 轴承的润滑方式可根据需要灵活配置油润滑或脂润滑。
6. 适合高速输送，根据辊筒直径和长度不同，速度会有差异，最大可达120m/min。
7. 可配置半精度轴承，辊筒转动灵活、轻快、适用作下滑道、护栏等低速 (<30m/min) 输送。
8. 使用温度：0至+40℃。

Product Features

1. As the typical product in the gravity roller series, it is widely applied, especially in the carton conveying area, e.g. airport luggage handling and logistic distribution center.
2. Precision ball bearing polymer bearing housing, end cap form the bearing unit which is very important. It is not only for good loading but also further more for the smooth and quiet running.
3. The end cap of roller resists dust and water splash well in operation environment.
4. The design of polymer bearing housing makes it able to operate in some special environment.
5. The lubricating method of bearing could be oil lubricating or grease lubricating as requirement.
6. Suitable for the high speed conveying. Speed could vary according to diameter and length of roller. Max. speed up to 120m/min.
7. Semi-precision bearing for option, smooth running, be used for gravity roller conveyor in low speed (<30m/min).
8. Temperature range: 0 to +40℃

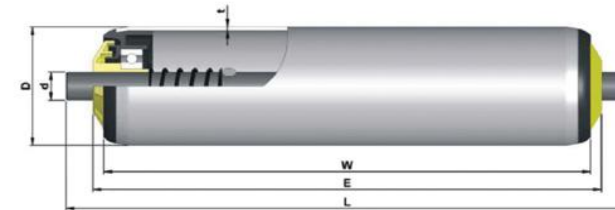
参数配置 Parameters

轴承组件 Bearing Unit

| | |
|---|-----------------------------------|
| 轴承座 bearing housing | 聚酰胺 (黑色) polyamide, black |
| 端盖 end cap | 聚丙烯 (黄色) polypropylene, yellow |
| 精密滚珠轴承 precision ball bearing | 6002/6205 |
| 半精密冲压轴承 (可选) semi-precision bearing (optional) | |

02R 系列 (Series)

弹性 (Product Features)

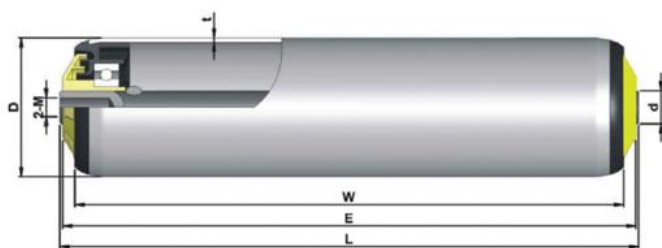


02R无动力塑座，弹性轴，E=W+10，L=W+32

| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | 轴径Ø8 Shaft Dia. | Ø10 | Ø12 | Ø15 | Ø20 | 11hex |
|------------------|--------------|---------------|--------------------|------------------|------------------|------------------|------------------|------------------|
| 碳钢镀锌、 碳钢包胶 | 32×1.2 | 6001 | 02R-W-32-CX-C8A | 02R-W-32-CX-C10A | | | | |
| | 38×1.5 | 6002 | | | 02R-W-38-CX-C12A | | | 02R-W-38-CX-C11A |
| | 50×1.5 | 6002/61804 | | | 02R-W-50-CX-C12A | 02R-W-50-CX-C15A | | 02R-W-50-CX-C11A |
| | 50×2.0 | 6002/61804 | | | 02R-W-50-CX-C12A | 02R-W-50-CX-C15A | | 02R-W-50-CX-C11A |
| | 60×1.5 | 6002/61804 | | | 02R-W-60-CX-C12A | 02R-W-60-CX-C15A | | 02R-W-60-CX-C11A |
| | 60×2.0 | 6002/61804 | | | 02R-W-60-CX-C12A | 02R-W-60-CX-C15A | | 02R-W-60-CX-C11A |
| | 76×3.0 | 6205 | | | | 02R-W-76-CX-C20A | 02R-W-76-CX-C20A | |
| | 38×1.5 | 6002 | | | 02R-W-38-S-C12A | | | 02R-W-38-S-C11A |
| | 50×1.5 | 6002/61804 | | | 02R-W-50-S-C12A | 02R-W-50-S-C15A | | 02R-W-50-S-C11A |
| | 50×2.0 | 6002/61804 | | | 02R-W-50-S-C12A | 02R-W-50-S-C15A | | 02R-W-50-S-C11A |
| | 60×1.5 | 6002/61804 | | | 02R-W-60-S-12A | 02R-W-60-S-C15A | | 02R-W-60-S-C11A |
| | 60×2.0 | 6002/61804 | | | 02R-W-60-S-12A | 02R-W-60-S-C15A | | 02R-W-60-S-C11A |
| 铝合金 Aluminium | 76×3.0 | 6205 | | | | 02R-W-76-S-C15A | 02R-W-76-S-C20A | |
| | 38×1.5 | 6002 | | | 02R-W-38-A-C12A | | | 02R-W-38-A-C11A |
| | 50×1.5 | 6002/61804 | | | 02R-W-50-A-C12A | 02R-W-50-A-C12A | | 02R-W-50-A-C11A |
| | 60×1.5 | 6002/61804 | | | 02R-W-60-A-C12A | 02R-W-60-A-C12A | | 02R-W-60-A-C11A |
| | 60×2.0 | 6002/61804 | | | 02R-W-60-A-C12A | 02R-W-60-A-C12A | | 02R-W-60-A-C11A |
| | 76×3.0 | 6205 | | | | 02R-W-76-A-C12A | 02R-W-76-A-C20A | |
| PVC | 38×2.0 | 6002 | | | 02R-W-38-P-C12A | | | 02R-W-38-P-C11A |
| | 50×2.5 | 6002/61804 | | | 02R-W-50-P-C12A | 02R-W-50-P-C15A | | 02R-W-50-P-C11A |

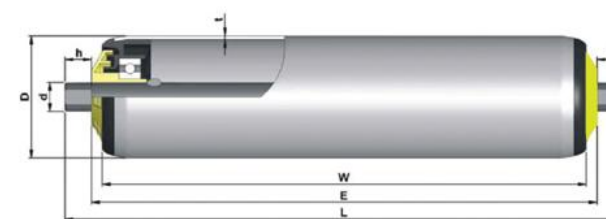
02R 系列 (Series)

内牙 (In the teeth)



02R 系列 (Series)

扁隼 (Flat falcon)



02R无动力塑座，内牙轴，E=W+10，L=W+12

| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | 轴径Ø8-M5 Shaft Dia. | Ø10-M6 | Ø12-M8 | Ø15-M10 | Ø20-M12 | 11hex |
|------------------|--------------|---------------|----------------------------------|--------|------------------|------------------|------------------|------------------|
| 碳钢镀锌、 碳钢包胶 | 32×1.2 | 6001 | 02R-W-32-CX-C8A 02R-W-32-CX-C10A | | | | | |
| | 38×1.5 | 6002 | | | 02R-W-38-CX-C12A | | | 02R-W-38-CX-C11A |
| | 50×1.5 | 6002/61804 | | | 02R-W-50-CX-C12A | 02R-W-50-CX-C15A | | 02R-W-50-CX-C11A |
| | 50×2.0 | 6002/61804 | | | 02R-W-50-CX-C12A | 02R-W-50-CX-C15A | | 02R-W-50-CX-C11A |
| | 60×1.5 | 6002/61804 | | | 02R-W-60-CX-C12A | 02R-W-60-CX-C15A | | 02R-W-60-CX-C11A |
| | 60×2.0 | 6002/61804 | | | 02R-W-60-CX-C12A | 02R-W-60-CX-C15A | | 02R-W-60-CX-C11A |
| | 76×3.0 | 6205 | | | | 02R-W-76-CX-C20A | 02R-W-76-CX-C20A | |
| | 38×1.5 | 6002 | | | 02R-W-38-S-C12A | | | 02R-W-38-S-C11A |
| | 50×1.5 | 6002/61804 | | | 02R-W-50-S-C12A | 02R-W-50-S-C15A | | 02R-W-50-S-C11A |
| | 50×2.0 | 6002/61804 | | | 02R-W-50-S-C12A | 02R-W-50-S-C15A | | 02R-W-50-S-C11A |
| | 60×1.5 | 6002/61804 | | | 02R-W-60-S-12A | 02R-W-60-S-C15A | | 02R-W-60-S-C11A |
| | 60×2.0 | 6002/61804 | | | 02R-W-60-S-12A | 02R-W-60-S-C15A | | 02R-W-60-S-C11A |
| 76×3.0 | 6205 | | | | 02R-W-76-S-C15A | 02R-W-76-S-C20A | | |
| 铝合金 Aluminium | 38×1.5 | 6002 | | | 02R-W-38-A-C12A | | | 02R-W-38-A-C11A |
| | 50×1.5 | 6002/61804 | | | 02R-W-50-A-C12A | 02R-W-50-A-C12A | | 02R-W-50-A-C11A |
| | 60×1.5 | 6002/61804 | | | 02R-W-60-A-C12A | 02R-W-60-A-C12A | | 02R-W-60-A-C11A |
| | 60×2.0 | 6002/61804 | | | 02R-W-60-A-C12A | 02R-W-60-A-C12A | | 02R-W-60-A-C11A |
| | 76×3.0 | 6205 | | | | 02R-W-76-A-C12A | 02R-W-76-A-C20A | |
| | 80×4.0 | 6205 | | | | | 02R-W-80-A-C20A | |
| PVC | 38×2.0 | 6002 | | | 02R-W-38-P-C12A | | | |
| | 50×2.5 | 6002/61804 | | | 02R-W-50-P-C12A | 02R-W-50-P-C15A | | 02R-W-50-P-C11A |

02R无动力塑座，扁隼轴，E=W+10，L=W+32

| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | 轴径Ø8 Shaft Dia. | Ø10 | Ø12 | Ø15 | Ø20 | 11hex |
|------------------|--------------|---------------|----------------------------------|-----|------------------|------------------|------------------|------------------|
| 碳钢镀锌、 碳钢包胶 | 32×1.2 | 6001 | 02R-W-32-CX-C8A 02R-W-32-CX-C10A | | | | | |
| | 38×1.5 | 6002 | | | 02R-W-38-CX-C12A | | | 02R-W-38-CX-C11A |
| | 50×1.5 | 6002/61804 | | | 02R-W-50-CX-C12A | 02R-W-50-CX-C15A | | 02R-W-50-CX-C11A |
| | 50×2.0 | 6002/61804 | | | 02R-W-50-CX-C12A | 02R-W-50-CX-C15A | | 02R-W-50-CX-C11A |
| | 60×1.5 | 6002/61804 | | | 02R-W-60-CX-C12A | 02R-W-60-CX-C15A | | 02R-W-60-CX-C11A |
| | 60×2.0 | 6002/61804 | | | 02R-W-60-CX-C12A | 02R-W-60-CX-C15A | | 02R-W-60-CX-C11A |
| | 76×3.0 | 6205 | | | | 02R-W-76-CX-C20A | 02R-W-76-CX-C20A | |
| | 38×1.5 | 6002 | | | 02R-W-38-S-C12A | | | 02R-W-38-S-C11A |
| | 50×1.5 | 6002/61804 | | | 02R-W-50-S-C12A | 02R-W-50-S-C15A | | 02R-W-50-S-C11A |
| | 50×2.0 | 6002/61804 | | | 02R-W-50-S-C12A | 02R-W-50-S-C15A | | 02R-W-50-S-C11A |
| | 60×1.5 | 6002/61804 | | | 02R-W-60-S-12A | 02R-W-60-S-C15A | | 02R-W-60-S-C11A |
| | 60×2.0 | 6002/61804 | | | 02R-W-60-S-12A | 02R-W-60-S-C15A | | 02R-W-60-S-C11A |
| 76×3.0 | 6205 | | | | 02R-W-76-S-C15A | 02R-W-76-S-C20A | | |
| 铝合金 Aluminium | 38×1.5 | 6002 | | | 02R-W-38-A-C12A | | | 02R-W-38-A-C11A |
| | 50×1.5 | 6002/61804 | | | 02R-W-50-A-C12A | 02R-W-50-A-C12A | | 02R-W-50-A-C11A |
| | 60×1.5 | 6002/61804 | | | 02R-W-60-A-C12A | 02R-W-60-A-C12A | | 02R-W-60-A-C11A |
| | 60×2.0 | 6002/61804 | | | 02R-W-60-A-C12A | 02R-W-60-A-C12A | | 02R-W-60-A-C11A |
| | 76×3.0 | 6205 | | | | 02R-W-76-A-C12A | 02R-W-76-A-C20A | |
| | 80×4.0 | 6205 | | | | | 02R-W-80-A-C20A | |
| PVC | 38×2.0 | 6002 | | | 02R-W-38-P-C12A | | | |
| | 50×2.5 | 6002/61804 | | | 02R-W-50-P-C12A | 02R-W-50-P-C15A | | 02R-W-50-P-C11A |

注：50规格可以配锥套
产品陆续更新中，更多规格及安装方式请咨询销售



03R 系列 (Series)

无动力输送辊筒 Gravity Roller

产品特点

1. 精密滚珠轴承通过冲铆的方式固定在钢制轴承壳内，坚固耐用。
2. 坚固的钢制轴承组件，能够承受比塑胶轴承座更大的负载。
3. 使得辊筒在高、低温（如烘箱、冷库等）环境下的使用变为可能，而这样的环境下塑胶轴承座是很难正常工作的。
4. 直径系列全，承载范围大。
5. 相比02R系列等采用胶轴轴承座的辊筒，它的运行噪音略有增加。
6. 使用温度：-10至+80℃。

Product Features

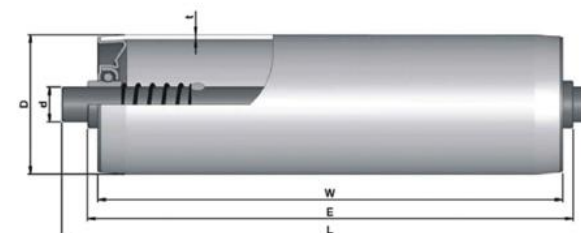
1. The precision ball bearing is fixed by impact in the steel housing, tight and durable.
2. Tight steel bearing unit could bear more axial force than plastic bearing unit.
3. Make it possible for the roller to work in the high or low temperature beyond the plastic part bear (e.g. oven or cold storage)
4. Complete series of diameter, wide range of load capacity.
5. Compared with 1200 series with polymer bearing unit, its noise is a bit louder.
6. Temperature range: -10 to +80°C

参数配置 Parameters

| 轴承组件 Bearing Unit | |
|-------------------------------|--|
| 轴承座 bearing housing | 钢制、镀锌 steel, zinc-plated |
| 精密滚珠轴承 precision ball bearing | 6002/6202/6204 非标6001 (special) |
| 挡圈 ground sleeve | 聚酰胺 (部分规格配置) polyamide (partial configure) |

03R 系列 (Series)

弹性 (Product Features)

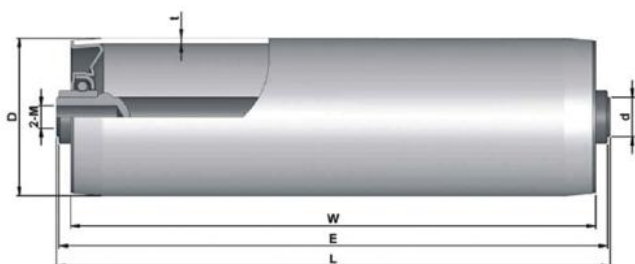


03R无动力收口，弹性轴，E=W+10，L=W+32

| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10 | Ø12 | Ø15 | Ø20 | 11hex |
|--|-----------|------------|------------------|------------------|------------------|------------------|------------------|
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 38×1.5 | 6001/6002 | 03R-W-38-CX-C10A | 03R-W-38-CX-C12A | 03R-W-38-CX-C15A | | 03R-W-38-CX-C11A |
| | 50×1.5 | 6001/6002 | | 03R-W-50-CX-C12A | 03R-W-50-CX-C15A | | 03R-W-50-CX-C11A |
| | 50×2.0 | 6001/6002 | | 03R-W-50-CX-C12A | 03R-W-50-CX-C15A | | 03R-W-50-CX-C11A |
| | 60×1.5 | 6002/6002 | | 03R-W-60-CX-C12A | 03R-W-60-CX-C15A | | 03R-W-60-CX-C11A |
| | 60×2.0 | 6002/6002 | | 03R-W-60-CX-C12A | 03R-W-60-CX-C15A | | 03R-W-60-CX-C11A |
| | 76×3.0 | 6002/6204 | | | 03R-W-76-CX-C20A | 03R-W-76-CX-C20A | |
| | 89×4.0 | 6204 | | | | 03R-W-89-CX-C20A | |
| 不锈钢 Stainless steel | 38×1.5 | 6001/6002 | 03R-W-38-S-C10A | 03R-W-38-S-C12A | | | 03R-W-38-S-C11A |
| | 50×1.5 | 6001/6002 | | 03R-W-50-S-C12A | 03R-W-50-S-C15A | | 03R-W-50-S-C11A |
| | 50×2.0 | 6001/6002 | | 03R-W-50-S-C12A | 03R-W-50-S-C15A | | 03R-W-50-S-C11A |
| | 60×1.5 | 6001/6002 | | 03R-W-60-S-C12A | 03R-W-60-S-C15A | | 03R-W-60-S-C11A |
| | 60×2.0 | 6001/6002 | | 03R-W-60-S-C12A | 03R-W-60-S-C15A | | 03R-W-60-S-C11A |
| | 76×3.0 | 6202/6204 | | | 03R-W-76-S-C15A | 03R-W-76-S-C20A | |
| | 89×4.0 | 6204 | | | | 03R-W-89-S-C20A | |
| 铝合金 Aluminium | 38×1.5 | 6001/6002 | 03R-W-38-A-C10A | 03R-W-38-A-C12A | | | 03R-W-38-A-C11A |
| | 50×1.5 | 6001/6002 | | 03R-W-50-A-C12A | 03R-W-50-A-C15A | | 03R-W-50-A-C11A |
| | 60×1.5 | 6001/6002 | | 03R-W-60-A-C12A | 03R-W-60-A-C15A | | 03R-W-60-A-C11A |
| | 60×2.0 | 6001/6002 | | 03R-W-60-A-C12A | 03R-W-60-A-C15A | | 03R-W-60-A-C11A |
| | 76×3.0 | 6001/6002 | | | 03R-W-76-A-C15A | 03R-W-76-A-C20A | |
| | 80×4.0 | 6002/6204 | | | | 03R-W-80-A-C20A | |
| | 89×4.0 | 6004 | | | | 03R-W-89-A-C20A | |

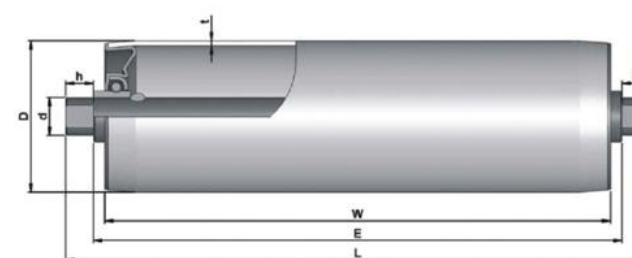
03R 系列 (Series)

内牙 (In the teeth)



03R 系列 (Series)

扁隼 (Flat falcon)

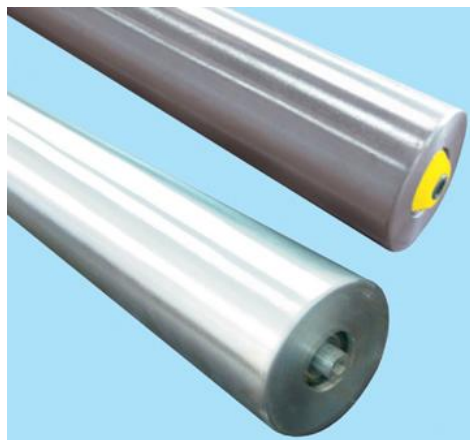


03R无动力收口, 内牙轴, E=W+10, L=W+12

| 筒体材质 | 管径及壁厚 D × t | 轴承 Bearing | Ø10-M6 | Ø12-M8 | Ø15-M10 | Ø20-M12 |
|--|----------------|---------------|------------------|------------------|------------------|------------------|
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized/ Carbon steel plastic bags | 38 × 1.5 | 6001/6002 | 03R-W-38-CX-C10A | 03R-W-38-CX-C12A | 03R-W-38-CX-C15A | |
| | 50 × 1.5 | 6001/6002 | | 03R-W-50-CX-C12A | 03R-W-50-CX-C15A | |
| | 50 × 2.0 | 6001/6002 | | 03R-W-50-CX-C12A | 03R-W-50-CX-C15A | |
| | 60 × 1.5 | 6002/6002 | | 03R-W-60-CX-C12A | 03R-W-60-CX-C15A | |
| | 60 × 2.0 | 6002/6002 | | 03R-W-60-CX-C12A | 03R-W-60-CX-C15A | |
| | 76 × 3.0 | 6002/6204 | | | 03R-W-76-CX-C20A | 03R-W-76-CX-C20A |
| | 89 × 4.0 | 6204 | | | | 03R-W-89-CX-C20A |
| 不锈钢 Stainless steel | 38 × 1.5 | 6001/6002 | 03R-W-38-S-C10A | 03R-W-38-S-C12A | | |
| | 50 × 1.5 | 6001/6002 | | 03R-W-50-S-C12A | 03R-W-50-S-C15A | |
| | 50 × 2.0 | 6001/6002 | | 03R-W-50-S-C12A | 03R-W-50-S-C15A | |
| | 60 × 1.5 | 6001/6002 | | 03R-W-60-S-C12A | 03R-W-60-S-C15A | |
| | 60 × 2.0 | 6001/6002 | | 03R-W-60-S-C12A | 03R-W-60-S-C15A | |
| | 76 × 3.0 | 6202/6204 | | | 03R-W-76-S-C15A | 03R-W-76-S-C20A |
| | 89 × 4.0 | 6204 | | | | 03R-W-89-S-C20A |
| 铝合金 Aluminium | 38 × 1.5 | 6001/6002 | 03R-W-38-A-C10A | 03R-W-38-A-C12A | | |
| | 50 × 1.5 | 6001/6002 | | 03R-W-50-A-C12A | 03R-W-50-A-C15A | |
| | 60 × 1.5 | 6001/6002 | | 03R-W-60-A-C12A | 03R-W-60-A-C15A | |
| | 60 × 2.0 | 6001/6002 | | 03R-W-60-A-C12A | 03R-W-60-A-C15A | |
| | 76 × 3.0 | 6001/6002 | | | 03R-W-76-A-C15A | 03R-W-76-A-C20A |
| | 80 × 4.0 | 6002/6204 | | | | 03R-W-80-A-C20A |
| | 89 × 4.0 | 6004 | | | | 03R-W-89-A-C20A |

03R无动力收口, 扁隼轴, E=W+10, L=W+32

| 筒体材质 | 管径及壁厚 D × t | 轴承 Bearing | Ø10-8 × 10 | Ø12-10 × 10 | Ø15-12 × 10 | Ø20-16 × 10 |
|--|----------------|---------------|------------------|------------------|------------------|------------------|
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized/ Carbon steel plastic bags | 38 × 1.5 | 6001/6002 | 03R-W-38-CX-C10A | 03R-W-38-CX-C12A | 03R-W-38-CX-C15A | |
| | 50 × 1.5 | 6001/6002 | | 03R-W-50-CX-C12A | 03R-W-50-CX-C15A | |
| | 50 × 2.0 | 6001/6002 | | 03R-W-50-CX-C12A | 03R-W-50-CX-C15A | |
| | 60 × 1.5 | 6002/6002 | | 03R-W-60-CX-C12A | 03R-W-60-CX-C15A | |
| | 60 × 2.0 | 6002/6002 | | 03R-W-60-CX-C12A | 03R-W-60-CX-C15A | |
| | 76 × 3.0 | 6002/6204 | | | 03R-W-76-CX-C20A | 03R-W-76-CX-C20A |
| | 89 × 4.0 | 6204 | | | | 03R-W-89-CX-C20A |
| 不锈钢 Stainless steel | 38 × 1.5 | 6001/6002 | 03R-W-38-S-C10A | 03R-W-38-S-C12A | | |
| | 50 × 1.5 | 6001/6002 | | 03R-W-50-S-C12A | 03R-W-50-S-C15A | |
| | 50 × 2.0 | 6001/6002 | | 03R-W-50-S-C12A | 03R-W-50-S-C15A | |
| | 60 × 1.5 | 6001/6002 | | 03R-W-60-S-C12A | 03R-W-60-S-C15A | |
| | 60 × 2.0 | 6001/6002 | | 03R-W-60-S-C12A | 03R-W-60-S-C15A | |
| | 76 × 3.0 | 6202/6204 | | | 03R-W-76-S-C15A | 03R-W-76-S-C20A |
| | 89 × 4.0 | 6204 | | | | 03R-W-89-S-C20A |
| 铝合金 Aluminium | 38 × 1.5 | 6001/6002 | 03R-W-38-A-C10A | 03R-W-38-A-C12A | | |
| | 50 × 1.5 | 6001/6002 | | 03R-W-50-A-C12A | 03R-W-50-A-C15A | |
| | 60 × 1.5 | 6001/6002 | | 03R-W-60-A-C12A | 03R-W-60-A-C15A | |
| | 60 × 2.0 | 6001/6002 | | 03R-W-60-A-C12A | 03R-W-60-A-C15A | |
| | 76 × 3.0 | 6001/6002 | | | 03R-W-76-A-C15A | 03R-W-76-A-C20A |
| | 80 × 4.0 | 6002/6204 | | | | 03R-W-80-A-C20A |
| | 89 × 4.0 | 6004 | | | | 03R-W-89-A-C20A |



04R 系列 (Series)

无动力锥辊 Gravity Tapered Roller

产品特点

1. 锥形筒体采用2mm钢板，两端轴承座与筒体焊接为一体，坚固，耐用。
2. 辊筒末端的端盖，有效地防止了工作环境中灰尘和溅水的进入。
3. 标准锥度为3.6°，并且可根据要求定制其它锥度。

Product Features

1. The tapered tube made from 2mm steel plate, steel bearing housing of both sides welded with the tube, tight and durable.
2. The end cap of roller resists dust and water splash well in operation environment.
3. Standard conical degree is 3.6°, other degrees could be customized.

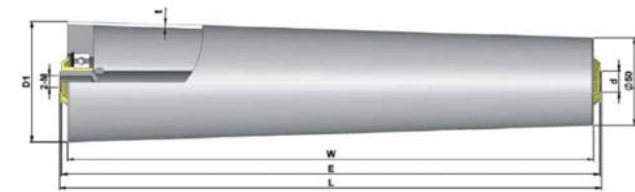
参数配置 Parameters

轴承组件 Bearing Unit

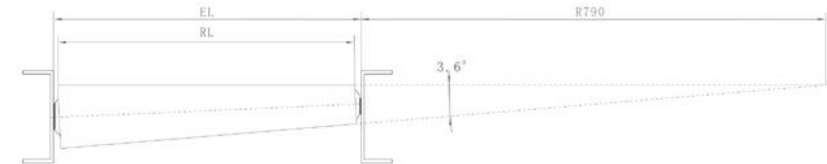
| | |
|----------------------------------|--|
| 轴承座 bearing housing | 钢制，镀锌 steel, zinc-plated |
| 端盖 end cup | 聚酰胺（部分规格配置） polyamide (partial configure) |
| 精密滚珠轴承 precision ball bearing | 6002 |

04R 系列 (Series)

无动力锥辊 (Gravity tapered Roller)



| 筒体材质 Cylinder material | 管径 Tube Dia. | 轴承 Bearing | Ø12-M8×15 | Ø15-M10×20 |
|--|-----------------|---------------|--------------------|--------------------|
| 碳钢镀锌/碳钢包胶 Galvanized carbon steel/carbon steel plastic logs | 50/D | 6002 | 04R-W-50/D-CX-C12A | 04R-W-50/D-CX-C15A |
| 不锈钢 Stainless steel | 50/D | 6003 | 04R-W-50/D-S-C12A | 04R-W-50/D-S-C15A |



※备注:其它安装方式的选择可参照第八页

管径直径50及D和转弯半径R可以选择，但锥滚角度会有变化，锥滚管径延长线应指向转弯半径圆心，如图所示，本型号转弯半径和锥滚角度以790和3.6°为例。

Note: Other options can be installed with reference to the eighth page

Diameter 50 and diameter D and the turning radius R can choose, but there will be changes in the perspective of conical roller, roller cone diameter line to extend the turning radius should be the center point, as shown, the turning radius and the cone model Roll angle and 3.6° to 790 as an example.



05R 系列 (Series)

无动力锥套辊筒 Gravity Tapered Sleeve Roller

产品特点

1. 以1200系列作为产品的设计基础,筒本外套聚丙烯(PP)锥套,具有运行噪音低、防震、耐磨等特点。
2. 辊筒重量轻,具有良好的启动性能。
3. 精密滚珠轴承和塑胶轴承座,端盖的设计组成了关键的轴承组件部分,它不仅美观,更重要的是使得辊筒运行得更安静。
4. 辊筒末端的端盖,有效地防止了工作环境中灰尘和溅水的进入。
5. 使用温度: 0至+40℃

Product Features

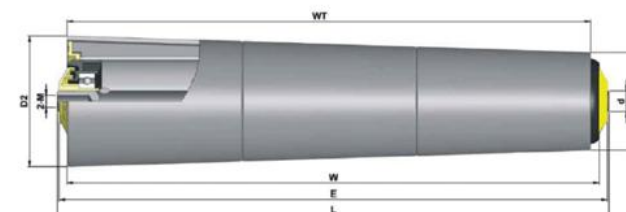
1. Based on the 1200 series, covered with polypropylene (PP) taper sleeve; abrasion resistance, low noise, shockproof, not influenced by change of temperature and climate.
2. Light weight, easy start-up.
3. Precision ball bearing polymer bearing housing, end cap form the bearing unit which is very important. It is not only for good looking but also further more for the smooth and quiet running.
4. The end cap of roller resists dust and water splash well in operation environment.
5. Temperature range: 0 to +40°C

参数配置 Parameters

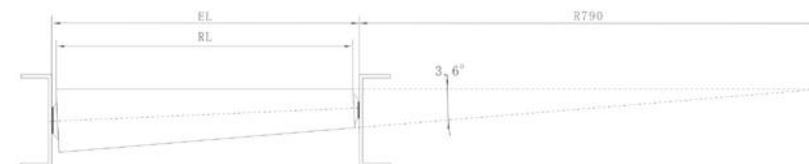
| 轴承组件 Bearing Unit | |
|-------------------------------|-------------------------------|
| 轴承座 bearing housing | 钢制, 镀锌 steel, zinc-plated |
| 端盖 end cup | 聚丙烯(黄色) polypropylene, yellow |
| 精密滚珠轴承 precision ball bearing | 6002 |

05R 系列 (Series)

无动力锥套辊筒 (Gravity tapered Sleeve Roller)



| 筒体材质 Cylinder material | 管径 Tube Dia. | 轴承 Bearing | Ø12-M8×15 | Ø15-M10×20 |
|--|-----------------|---------------|--------------------|--------------------|
| 镀锌碳钢管/碳钢管包胶 Galvanized carbon steel/carbon steel plastic bags | 50/D | 6002 | 05R-W-50/D-CX-C12A | 05R-W-50/D-CX-C15A |
| 不锈钢 Stainless steel | 50/D | 6002 | 05R-W-50/D-S-C12A | 05R-W-50/D-S-C15A |



※备注:其它安装方式的选择可参照第八页

管径直径50及D和转弯半径R可以选择,但锥滚角度会有变化,锥滚管径延长线应指向转弯半径圆心,如图所示,本型号转弯半径和锥滚角度以790和3.6°为例。

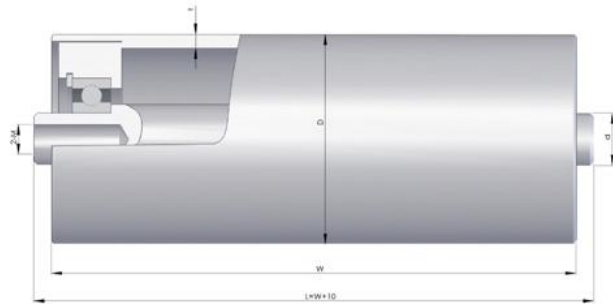
Note: Other options can be installed with reference to the eighth page

Diameter 50 and diameter D and the turning radius R can choose, but there will be changes in the perspective of conical roller, roller cone diameter line to extend the turning radius should be the center point, as shown, the turning radius and the cone model Roll angle and 3.6° to 790 as an example.



06R 系列 (Series)

车制辊筒 (Lather Turing Roller)



| 06R车制辊 | | | 内牙轴, E=W+10, L=W+12 | | |
|---|--------------|---------------|---------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø15-M10 | Ø20-M12 | Ø25-M15 |
| 碳钢管/镀锌包胶 Carbon steel galvanized, Carbon steel plastic bags | 50×2.0 | 6002 | 06R-W-50-CX-C15A | | |
| | 60×2.0 | 6002/6004 | 06R-W-60-CX-C15A | 06R-W-60-CX-C20A | |
| | 76×3.0 | 6204/6205 | 06R-W-76-CX-C15A | 06R-W-76-CX-C20A | 06R-W-76-CX-C25A |
| | 80×4.0 | 6204/6205 | | 06R-W-80-CX-C20A | 06R-W-80-CX-C25A |
| | 89×3.5 | 6204/6205 | | 06R-W-89-CX-C20A | 06R-W-89-CX-C25A |
| 不锈钢 Stainless steel | 50×2.0 | 6001/6002 | 06R-W-50-S-C15A | | |
| | 60×2.0 | 6002/6004 | 06R-W-60-S-C15A | 06R-W-60-S-C15A | |
| | 76×3.0 | 6204 | 06R-W-76-S-C15A | 06R-W-76-S-C20A | 06R-W-76-S-C25A |
| | 80×4.0 | 6204/6205 | | 06R-W-80-S-C20A | 06R-W-80-S-C25A |
| | 89×4.0 | 6204/6205 | | 06R-W-89-S-C20A | 06R-W-89-S-C25A |
| 铝合金 Aluminium | 50×2.0 | 6002 | 06R-W-50-A-C15A | | |
| | 60×2.0 | 6002/6004 | 06R-W-60-A-C15A | 06R-W-60-A-C20A | |
| | 76×3.0 | 6204 | 06R-W-76-A-C15A | 06R-W-76-A-C20A | 06R-W-76-A-C25A |
| | 80×4.0 | 6204/6205 | | 06R-W-80-A-C20A | 06R-W-80-A-C25A |
| | 89×4.0 | 6204/6205 | | 06R-W-89-A-C20A | 06R-W-89-A-C25A |
| 06R车制辊 (带挡圈) | | | 内牙轴, E=W+10, L=W+12 | | |
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø15-M10 | Ø20-M12 | Ø25-M15 |
| 碳钢管/镀锌包胶 Carbon steel galvanized, Carbon steel plastic bags | 76×3.0 | 6204/6205 | 06R-W-76-CX-C15A | 06R-W-76-CX-C20A | 06R-W-76-CX-C25A |
| | 89×4.0 | 6204/6205 | | 06R-W-89-CX-C20A | 06R-W-89-CX-C25A |
| 不锈钢 Stainless steel | 76×3.0 | 6204/6205 | 06R-W-76-CX-C15A | 06R-W-76-S-C20A | 06R-W-76-S-C25A |
| | 89×4.0 | 6204/6205 | | 06R-W-89-S-C20A | 06R-W-89-S-C25A |

07R 系列 (Series)

密封托辊 Roller For Buldk Handling

产品特点

1. 主要用作煤矿、码头等散料输送的皮带托辊，也可应用于木料加工、露天淋雨等恶劣工作环境。
2. 辊筒采用迷宫密封结构，内外密封件之间构成一个复杂、弯曲而精密吻合的迷宫通道，具备良好的防水、防尘性能。
3. 符合MT821中对托辊的各项技术指标要求。

Product Features

1. Mainly applied as belt supporting roller of buld in mining or dock, also could be applied in hard environment of timber processing or outdoor and rainy condition.
2. Adopt labyrinth sealed structure, from a complex, curving and matchable labyrinth channel between inside and outside sealing parts, well water proof and dust proof.
3. Meet the requirement of MT821 about the supporting rooler.

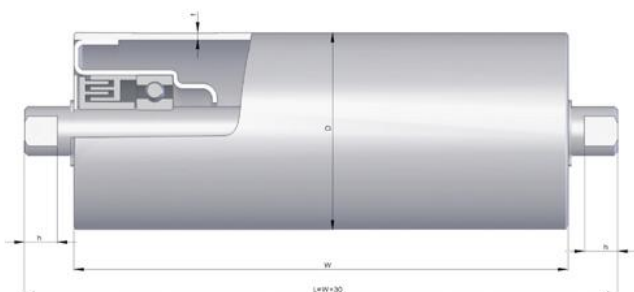
参数配置 Parameters

| 轴承组件 Bearing Unit | |
|-----------------------------------|---------------------|
| 轴承座 bearing housing | 钢制 steel |
| 精密滚珠轴承 precision ball bearing | 6204/6205/6305/6306 |
| 迷宫型密封组件 Labyrinth sealing unit | POM |



07R 系列 (Series)

密封托辊 (Roller For Bulk Handling)



| 07R密封型, 内牙轴, E=W+10, L=W+30 | | | | |
|--|--------------|---------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø15-M10 | Ø20-M12 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 60×2.5 | 6202 | 07R-W-60-CX-C15A | 07R-W-60-CX-C20A |
| | 76×3.5 | 6204 | | 07R-W-76-CX-C20A |
| 不锈钢 Stainless steel | 89×4.0 | 6204 | | 07R-W-89-CX-C20A |
| | 60×2.5 | 6202 | 07R-W-60-S-C15A | 07R-W-60-S-C20A |
| 铝合金 Aluminium | 76×3.5 | 6204 | | 07R-W-76-S-C20A |
| | 89×4.0 | 6204 | | 07R-W-89-S-C20A |

| 07R密封型, 扁集轴, E=W+10, L=W+30 | | | | |
|--|--------------|---------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø15-12×10 | Ø20-16×10 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 60×2.5 | 6202 | 07R-W-60-CX-C15A | 07R-W-60-CX-C20A |
| | 76×3.5 | 6204 | | 07R-W-76-CX-C20A |
| 不锈钢 Stainless steel | 89×4.0 | 6204 | | 07R-W-89-CX-C20A |
| | 60×2.5 | 6202 | 07R-W-60-S-C15A | 07R-W-60-S-C20A |
| 铝合金 Aluminium | 76×3.5 | 6204 | | 07R-W-76-S-C20A |
| | 89×4.0 | 6204 | | 07R-W-89-S-C20A |



20R/21R 系列 (Series)

钢制链轮辊筒 Steel Sprocket Roller

Product Features

1. Steel sprocket welded with steel tube, make it capable to transmit higher torque, and meet with the request of transportation of heavy duty.
2. The bearing in the end of the sprocket is dismountable, not only increase load capacity, but also helpful for maintenance and replacement.
3. The covering on the outside of the sprocket, well dust proof and water splash proof in operation environment.
4. The precision ball bearing is fixed by impact in the steel bearing housing, tight and durable.
5. Tight steel bearing housing could bear more heavier duty polymer bearing unit.
6. Compared with roller with polymer bearing unit, its noise is a little bit louder.
7. Temperature range: -10 to +80°C

产品特点

1. 钢制链轮与筒体焊接成一体, 使其可以传递更高的扭矩, 能够适应重型输送的要求。
2. 链轮采用轴承外置的设计, 不仅增大了承载而且易于后期的轴承维护和更换。
3. 链轮外侧安装有端盖, 有效地防止了工作环境中灰尘和溅水的进入。
4. 精密滚珠轴承通过冲铆的方式固定在钢制轴承壳内, 坚固、耐用。
5. 坚固的钢制轴承组件能够承受比塑胶轴承座更大的负荷。
6. 相比采用塑胶轴承座的辊筒, 它的运行噪音略有增加。
7. 使用温度: -10至+80°C

参数配置 Parameters

| 轴承组件 Bearing Unit | |
|----------------------------------|---|
| 轴承座 bearing housing | 钢制, 镀锌 steel, zinc-plated |
| 精密滚珠轴承 precision ball bearing | 6001/6002/6202/6204 非标6001 (special) |
| 挡圈 ground sleeve | 聚酰胺 (部分规格配置) polyamide (partial configure) |
| 驱动元件 Driving Element | |
| 链轮 sprocket | 钢制, 镀锌 steel, zinc-plated |

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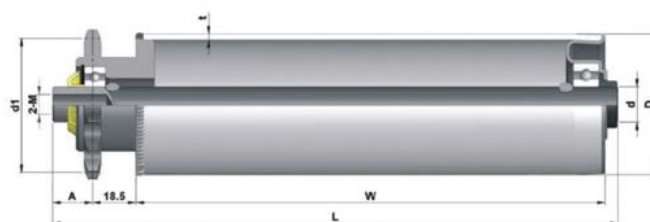
Website: www.hbjmroller.com



JM Roller

20R 系列 (Series)

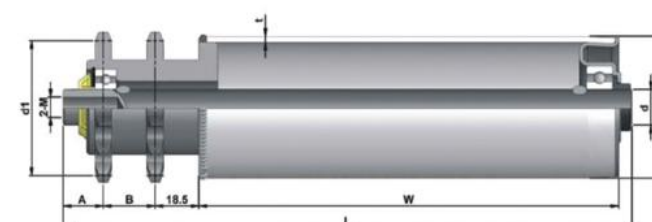
钢制单排 (Steel Sing-Row)



| 管径 Tube Dia. | 轴径 Shaft Dia. | 链轮型号 Sprocket Type | d1 |
|-----------------|------------------|-----------------------|--------|
| Ø50 | Ø12 | 08B11T | Ø45.08 |
| Ø60 | Ø12/15 | 08B14T | Ø57.07 |
| Ø76 | Ø20 | 10A13T | Ø66.33 |
| Ø80/89 | Ø20 | 10B13T | Ø76.35 |

21R 系列 (Series)

钢制双排 (Steel Sing-Row)



| 管径 Tube Dia. | 轴径 Shaft Dia. | 链轮型号 Sprocket Type | d1 |
|-----------------|------------------|-----------------------|--------|
| Ø50 | Ø12 | 08B11T | Ø45.08 |
| Ø60 | Ø12/15 | 08B14T | Ø57.07 |
| Ø76 | Ø20 | 10A13T | Ø66.33 |
| Ø80/89 | Ø20 | 10B13T | Ø76.35 |

| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø12-M8 | Ø15-M10 | Ø20-M12 |
|---------------------------------------|--------------|---------------|------------------|------------------|------------------|
| 碳钢板/覆塑包胶 Carbon steel/plastic bags | 50×1.5 | 6001/6002 | 20R-W-50-CX-C12A | 20R-W-50-CX-C15A | |
| | 50×2.0 | 6001/6002 | 20R-W-50-CX-C12A | 20R-W-50-CX-C15A | |
| | 60×1.5 | 6001/6002 | 20R-W-60-CX-C12A | 20R-W-60-CX-C15A | |
| | 60×2.0 | 6001/6002 | 20R-W-60-CX-C12A | 20R-W-60-CX-C15A | |
| | 76×3.0 | 6202/6204 | | 20R-W-76-CX-C15A | 20R-W-76-CX-C20A |
| | 89×4.0 | 6204/6004 | | | 20R-W-89-CX-C20A |
| 不锈钢 Stainless steel | 50×1.5 | 6001/6002 | 20R-W-50-S-C12A | 20R-W-50-S-C15A | |
| | 50×2.0 | 6001/6002 | 20R-W-50-S-C12A | 20R-W-50-S-C15A | |
| | 60×1.5 | 6001/6002 | 20R-W-60-S-C12A | 20R-W-60-S-C15A | |
| | 60×2.0 | 6001/6002 | 20R-W-60-S-C12A | 20R-W-60-S-C15A | |
| | 76×3.0 | 6202/6204 | | 20R-W-76-S-C15A | 20R-W-76-S-C20A |
| | 89×4.0 | 6204/6004 | | | 20R-W-89-S-C20A |
| 铝合金 Aluminium | 50×1.5 | 6001/6002 | 20R-W-50-A-C12A | 20R-W-50-A-C15A | |
| | 60×1.5 | 6001/6002 | 20R-W-60-A-C12A | 20R-W-60-A-C15A | |
| | 60×2.0 | 6001/6002 | 20R-W-60-A-C12A | 20R-W-60-A-C15A | |
| | 76×3.0 | 6001/6002 | | 20R-W-76-A-C15A | 20R-W-76-A-C20A |
| | 80×4.0 | 6202/6204 | | | 20R-W-80-A-C20A |
| | 89×4.0 | 6204/6004 | | | 20R-W-89-A-C20A |

| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø12-M8 | Ø15-M10 | Ø20-M12 |
|---------------------------------------|--------------|---------------|------------------|------------------|------------------|
| 碳钢板/覆塑包胶 Carbon steel/plastic bags | 50×1.5 | 6001/6002 | 21R-W-50-CX-C12A | 21R-W-50-CX-C15A | |
| | 50×2.0 | 6001/6002 | 21R-W-50-CX-C12A | 21R-W-50-CX-C15A | |
| | 60×1.5 | 6001/6002 | 21R-W-60-CX-C12A | 21R-W-60-CX-C15A | |
| | 60×2.0 | 6001/6002 | 20R-W-60-CX-C12A | 21R-W-60-CX-C15A | |
| | 76×3.0 | 6202/6204 | | 21R-W-76-CX-C15A | 21R-W-76-CX-C20A |
| | 89×4.0 | 6204/6004 | | | 21R-W-89-CX-C20A |
| 不锈钢 Stainless steel | 50×1.5 | 6001/6002 | 21R-W-50-S-C12A | 21R-W-50-S-C15A | |
| | 50×2.0 | 6001/6002 | 21R-W-50-S-C12A | 21R-W-50-S-C15A | |
| | 60×1.5 | 6001/6002 | 21R-W-60-S-C12A | 21R-W-60-S-C15A | |
| | 60×2.0 | 6001/6002 | 21R-W-60-S-C12A | 21R-W-60-S-C15A | |
| | 76×3.0 | 6202/6204 | | 21R-W-76-S-C15A | 21R-W-76-S-C20A |
| | 89×4.0 | 6204/6004 | | | 21R-W-89-S-C20A |
| 铝合金 Aluminium | 50×1.5 | 6001/6002 | 21R-W-50-A-C12A | 21R-W-50-A-C15A | |
| | 60×1.5 | 6001/6002 | 21R-W-60-A-C12A | 21R-W-60-A-C15A | |
| | 60×2.0 | 6001/6002 | 21R-W-60-A-C12A | 21R-W-60-A-C15A | |
| | 76×3.0 | 6001/6002 | | 21R-W-76-A-C15A | 21R-W-76-A-C20A |
| | 80×4.0 | 6202/6204 | | | 21R-W-80-A-C20A |
| | 89×4.0 | 6204/6004 | | | 21R-W-89-A-C20A |

22R/23R 系列 (Series)

塑钢链轮辊筒 Polymer Sprocket Roller

Product Features

- The disadvantage of the steel sprocket drive is more noise. But 22R/23R series adopt sprocket made of polyamide (popularly named Polymer Sprocket) as the driving element; the running noise has been greatly lowered.
- Precision ball bearing polymer bearing housing, end cap form the bearing unit which is very important. It is not only for good looking but also further more for the smooth and quiet running.
- The end cap of roller resists dust and water splash well in operation environment.
- The design of bearing housing makes it is able to operate in some special environment.
- Temperature range: 0 to 40+ °C

产品特点

- 链传动的弊端之一就是它的噪音，特别是当几百支辊筒一起运转时，它发出的噪音是相当巨大的，而22R/23R系列采用高性能聚酰胺链轮（俗称塑钢链轮）作为驱动元件，相对于钢制链轮，运行噪音有显著降低。
- 精密滚珠轴承和塑胶轴承座，端盖的设计组成了关键的轴承组件部分，它不仅美观，更重要的是使得辊筒运行得更安静。
- 辊筒末端的端盖，有效地防止了工作环境中灰尘和溅水的进入。
- 轴承组件的设计，使得它具备一定特殊环境下工作的能力。
- 使用温度：0至+40°C

参数配置 Parameters

轴承组件 Bearing Unit

| | |
|----------------------------------|---|
| 轴承座 bearing housing | 钢制，镀锌 steel, zinc-plated |
| 精密滚珠轴承 precision ball bearing | 6001/6002/6202/6204 非标6001 (special) |
| 挡圈 ground sleeve | 聚酰胺 (部分规格配置) polyamide (partial configure) |

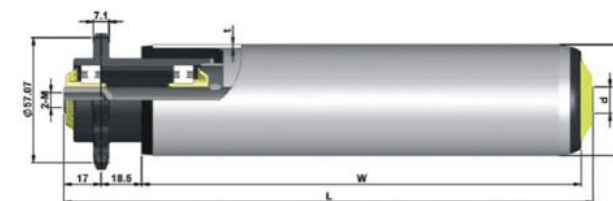
驱动元件 Driving Element

| | |
|----------------|-----------------------------|
| 链轮 sprocket | 钢制，镀锌 steel, zinc-plated |
|----------------|-----------------------------|



22R 系列 (Series)

内牙 ((In the teeth))

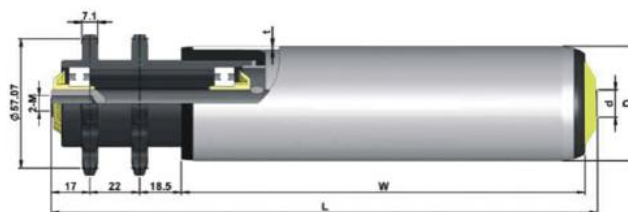


| 管径 Tube Dia. | 轴径 Shaft Dia. | 链轮型号 Sprocket Type |
|-----------------|------------------|-----------------------|
| Ø38 | Ø12 | 08B11T |
| Ø50 | Ø12/15 | 08B14T |
| Ø60 | Ø12/15 | 10A13T |

| 筒体材质 | 管径及壁厚 D x t | 轴承 Bearing | Ø12-M8 | Ø15-M10 |
|--|----------------|---------------|------------------|------------------|
| 碳钢镀锌/镀铬包胶 Carbon steel galvanized, Carbon steel plastic bags | 38 x 1.5 | 6002 | 22R-W-38-CX-C12A | |
| | 50 x 1.5 | 6002/61804 | 22R-W-50-CX-C12A | 22R-W-50-CX-C15A |
| | 50 x 2.0 | 6002/61804 | 22R-W-50-CX-C12A | 22R-W-50-CX-C15A |
| | 60 x 1.5 | 6002/61804 | 22R-W-60-CX-C12A | 22R-W-60-CX-C15A |
| | 60 x 2.0 | 6002/61804 | 22R-W-60-CX-C12A | 22R-W-60-CX-C15A |
| 不锈钢 Stainless steel | 38 x 1.5 | 6002 | 22R-W-38-S-C12A | |
| | 50 x 1.5 | 6002/61804 | 22R-W-50-S-C12A | 22R-W-50-S-C15A |
| | 50 x 2.0 | 6002/61804 | 22R-W-50-S-C12A | 22R-W-50-S-C15A |
| | 60 x 1.5 | 6002/61804 | 22R-W-60-S-C12A | 22R-W-60-S-C15A |
| | 60 x 2.0 | 6002/61804 | 22R-W-60-S-C12A | 22R-W-60-S-C15A |
| 铝合金 Aluminium | 38 x 1.5 | 6002 | 22R-W-38-A-C12A | |
| | 50 x 1.5 | 6204/6004 | 22R-W-50-A-C12A | 22R-W-50-A-C15A |
| | 50 x 2.0 | 6001/6002 | 22R-W-50-A-C12A | 22R-W-50-A-C15A |
| | 60 x 1.5 | 6001/6002 | 22R-W-60-A-C12A | 22R-W-60-A-C15A |
| | 60 x 2.0 | 6001/6002 | 22R-W-60-A-C12A | 22R-W-60-A-C15A |

23R 系列 (Series)

内牙轴 ((In the teeth)



| 管径 Tube Dia. | 轴径 Shaft Dia. | 链轮型号 Sprocket Type |
|-----------------|------------------|-----------------------|
| Ø38 | Ø12 | 08B11Z |
| Ø50 | Ø12/15 | 08B14Z |
| Ø60 | Ø12/15 | 08B14Z |

| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø12-M8 | Ø15-M10 |
|--|--------------|---------------|------------------|------------------|
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 38×1.5 | 6002 | 23R-W-38-CX-C12A | |
| | 50×1.5 | 6002/61804 | 23R-W-50-CX-C12A | 23R-W-50-CX-C15A |
| | 50×2.0 | 6002/61804 | 23R-W-50-CX-C12A | 23R-W-50-CX-C15A |
| | 60×1.5 | 6002/61804 | 23R-W-60-CX-C12A | 23R-W-60-CX-C15A |
| | 60×2.0 | 6002/61804 | 23R-W-60-CX-C12A | 23R-W-60-CX-C15A |
| 不锈钢 Stainless steel | 38×1.5 | 6002 | 23R-W-38-S-C12A | |
| | 50×1.5 | 6002/61804 | 23R-W-50-S-C12A | 23R-W-50-S-C15A |
| | 50×2.0 | 6002/61804 | 23R-W-50-S-C12A | 23R-W-50-S-C15A |
| | 60×1.5 | 6002/61804 | 23R-W-60-S-C12A | 23R-W-60-S-C15A |
| | 60×2.0 | 6002/61804 | 23R-W-60-S-C12A | 23R-W-60-S-C15A |
| 铝合金 Aluminium | 38×1.5 | 6002 | 23R-W-38-A-C12A | |
| | 50×1.5 | 6204/6004 | 23R-W-50-A-C12A | 23R-W-50-A-C15A |
| | 50×2.0 | 6001/6002 | 23R-W-50-A-C12A | 23R-W-50-A-C15A |
| | 60×1.5 | 6001/6002 | 23R-W-60-A-C12A | 23R-W-60-A-C15A |
| | 60×2.0 | 6001/6002 | 23R-W-60-A-C12A | 23R-W-60-A-C15A |

24R/25R 系列 (Series)

钢制链轮辊筒 Steel Sprocket Roller

产品特点

1. 钢制链轮与筒体焊接成一体, 使其可以传递更高的扭矩, 能够适应重型输送的要求。
2. 链轮采用轴承外置的设计, 不仅增大了承载而且易于后期的轴承维护和更换。
3. 精密滚珠轴承和塑胶轴承座、端盖的设计组成了关键的轴承组件部分, 它不仅美观, 更重要的是使得辊筒运行得更安静。
4. 辊筒末端的端盖, 有效地防止了工作环境中灰尘和溅水的进入。
5. 使用温度: 0至+40℃

Product Features

1. Steel sprocket welded with steel tube, make it capable to transmit higher torque, and meet with the request of transportation of heavy duty.
2. The bearing in the end of the sprocket is dismountable, not only increase load capacity, but also helpful for maintenance and replacement.
3. Precision ball bearing polymer bearing housing, end cap form the bearing unit which is very important. It is not only for good looking but also further more for the smooth and quiet running.
4. The end cap of roller resists dust and water splash well in operation environment.
5. Temperature range: 0 to +40℃

参数配置 Parameters

轴承组件 Bearing Unit

| | |
|----------------------------------|-----------------------------------|
| 轴承座 bearing housing | 钢制, 镀锌 steel, zinc-plated |
| 端盖 end cap | 聚丙烯 (黄色) polypropylene, yellow |
| 精密滚珠轴承 precision ball bearing | 6002/6205 |

驱动元件 Driving Element

| | |
|----------------|------------------------------|
| 链轮 sprocket | 钢制, 镀锌 steel, zinc-plated |
|----------------|------------------------------|

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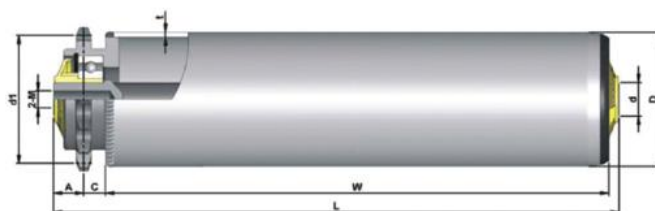
Website: www.hbjmroller.com



JM Roller

24R 系列 (Series)

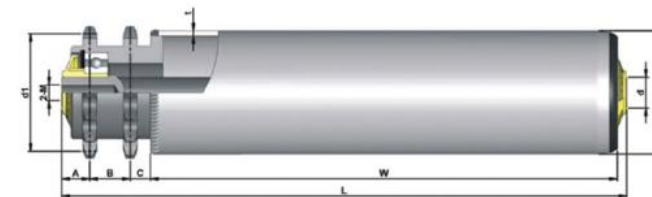
钢制单排 (Steel Sing-Row)



| 管径 Tube Dia. | 轴径 Shaft Dia. | 链轮型号 Sprocket Type | d1 |
|-----------------|------------------|-----------------------|--------|
| Ø50 | Ø12/15 | 08B14Z | Ø57.07 |
| Ø60 | Ø12/15 | 08B14Z | Ø57.07 |

25R 系列 (Series)

钢制单排 (Steel Sing-Row)



| 管径 Tube Dia. | 轴径 Shaft Dia. | 链轮型号 Sprocket Type | d1 |
|-----------------|------------------|-----------------------|--------|
| Ø50 | Ø12/15 | 08B14Z | Ø57.07 |
| Ø60 | Ø12/15 | 08B14Z | Ø57.07 |

| 24R 塑座钢制单排链轮 | | | 内牙轴 | | |
|--|----------------|---------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D x t | 轴承 Bearing | Ø12-M8 | Ø15-M10 | |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized/ Carbon steel plastic bags | 50 x 1.5 | 6002/61804 | 24R-W-50-CX-C12A | 24R-W-50-CX-C15A | |
| | 50 x 2.0 | 6002/61804 | 24R-W-50-CX-C12A | 24R-W-50-CX-C15A | |
| | 60 x 1.5 | 6002/61804 | 24R-W-60-CX-C12A | 24R-W-60-CX-C15A | |
| | 60 x 2.0 | 6002/61804 | 24R-W-60-CX-C12A | 24R-W-60-CX-C15A | |
| 不锈钢 Stainless steel | 50 x 1.5 | 6002/61804 | 24R-W-50-S-C12A | 24R-W-50-S-C15A | |
| | 50 x 2.0 | 6002/61804 | 24R-W-50-S-C12A | 24R-W-50-S-C15A | |
| | 60 x 1.5 | 6002/61804 | 24R-W-60-S-C12A | 24R-W-60-S-C15A | |
| | 60 x 2.0 | 6002/61804 | 24R-W-60-S-C12A | 24R-W-60-S-C15A | |
| 铝合金 Aluminium | 50 x 1.5 | 6002/61804 | 24R-W-50-A-C12A | 24R-W-50-A-C15A | |
| | 50 x 2.0 | 6002/61804 | 24R-W-50-A-C12A | 24R-W-50-A-C15A | |
| | 60 x 1.5 | 6002/61804 | 24R-W-60-A-C12A | 24R-W-60-A-C15A | |
| | 60 x 2.0 | 6002/61804 | 24R-W-60-A-C12A | 24R-W-60-A-C15A | |
| 24R 塑座钢制链轮 | | | 扁单轴 | | |
| 筒体材质 | 管径及壁厚 D x t | 轴承 Bearing | Ø12-10 x 10 | Ø15-12 x 10 | 11hex |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized/ Carbon steel plastic bags | 50 x 1.5 | 6002/61804 | 24R-W-50-CX-C12A | 24R-W-50-CX-C15A | 24R-W-50-CX-C11A |
| | 50 x 2.0 | 6002/61804 | 24R-W-50-CX-C12A | 24R-W-50-CX-C15A | 24R-W-50-CX-C11A |
| | 60 x 1.5 | 6002/61804 | 24R-W-60-CX-C12A | 24R-W-60-CX-C15A | 24R-W-60-CX-C11A |
| | 60 x 2.0 | 6002/61804 | 24R-W-60-CX-C12A | 24R-W-60-CX-C15A | 24R-W-60-CX-C11A |
| 不锈钢 Stainless steel | 50 x 1.5 | 6002/61804 | 24R-W-50-S-C12A | 24R-W-50-S-C15A | 24R-W-50-S-C11A |
| | 50 x 2.0 | 6002/61804 | 24R-W-50-S-C12A | 24R-W-50-S-C15A | 24R-W-50-S-C11A |
| | 60 x 1.5 | 6002/61804 | 24R-W-60-S-C12A | 24R-W-60-S-C15A | 24R-W-60-S-C11A |
| | 60 x 2.0 | 6002/61804 | 24R-W-60-S-C12A | 24R-W-60-S-C15A | 24R-W-60-S-C11A |
| 铝合金 Aluminium | 50 x 1.5 | 6002/61804 | 24R-W-50-A-C12A | 24R-W-50-A-C15A | 24R-W-50-A-C11A |
| | 50 x 2.0 | 6001/61804 | 24R-W-50-A-C12A | 24R-W-50-A-C15A | 24R-W-50-A-C11A |
| | 60 x 1.5 | 6002/61804 | 24R-W-60-A-C12A | 24R-W-60-A-C15A | 24R-W-60-A-C11A |
| | 60 x 2.0 | 6002/61804 | 24R-W-60-A-C12A | 24R-W-60-A-C15A | 24R-W-60-A-C11A |

| 25R 塑座钢制单排链轮 | | | 内牙轴 | | |
|--|----------------|---------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D x t | 轴承 Bearing | Ø12-M8 | Ø15-M10 | |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized/ Carbon steel plastic bags | 50 x 1.5 | 6002/61804 | 25R-W-50-CX-C12A | 25R-W-50-CX-C15A | |
| | 50 x 2.0 | 6002/61804 | 25R-W-50-CX-C12A | 25R-W-50-CX-C15A | |
| | 60 x 1.5 | 6002/61804 | 25R-W-60-CX-C12A | 25R-W-60-CX-C15A | |
| | 60 x 2.0 | 6002/61804 | 25R-W-60-CX-C12A | 25R-W-60-CX-C15A | |
| 不锈钢 Stainless steel | 50 x 1.5 | 6002/61804 | 25R-W-50-S-C12A | 25R-W-50-S-C15A | |
| | 50 x 2.0 | 6002/61804 | 25R-W-50-S-C12A | 25R-W-50-S-C15A | |
| | 60 x 1.5 | 6002/61804 | 25R-W-60-S-C12A | 25R-W-60-S-C15A | |
| | 60 x 2.0 | 6002/61804 | 25R-W-60-S-C12A | 25R-W-60-S-C15A | |
| 铝合金 Aluminium | 50 x 1.5 | 6002/61804 | 25R-W-50-A-C12A | 25R-W-50-A-C15A | |
| | 50 x 2.0 | 6002/61804 | 25R-W-50-A-C12A | 25R-W-50-A-C15A | |
| | 60 x 1.5 | 6002/61804 | 25R-W-60-A-C12A | 25R-W-60-A-C15A | |
| | 60 x 2.0 | 6002/61804 | 25R-W-60-A-C12A | 25R-W-60-A-C15A | |
| 25R 塑座钢制链轮 | | | 扁单轴 | | |
| 筒体材质 | 管径及壁厚 D x t | 轴承 Bearing | Ø12-10 x 10 | Ø15-12 x 10 | 11hex |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized/ Carbon steel plastic bags | 50 x 1.5 | 6002/61804 | 25R-W-50-CX-C12A | 25R-W-50-CX-C15A | 25R-W-50-CX-C11A |
| | 50 x 2.0 | 6002/61804 | 25R-W-50-CX-C12A | 25R-W-50-CX-C15A | 25R-W-50-CX-C11A |
| | 60 x 1.5 | 6002/61804 | 25R-W-60-CX-C12A | 25R-W-60-CX-C15A | 25R-W-60-CX-C11A |
| | 60 x 2.0 | 6002/61804 | 25R-W-60-CX-C12A | 25R-W-60-CX-C15A | 25R-W-60-CX-C11A |
| 不锈钢 Stainless steel | 50 x 1.5 | 6002/61804 | 25R-W-50-S-C12A | 25R-W-50-S-C15A | 25R-W-50-S-C11A |
| | 50 x 2.0 | 6002/61804 | 25R-W-50-S-C12A | 25R-W-50-S-C15A | 25R-W-50-S-C11A |
| | 60 x 1.5 | 6002/61804 | 25R-W-60-S-C12A | 25R-W-60-S-C15A | 25R-W-60-S-C11A |
| | 60 x 2.0 | 6002/61804 | 25R-W-60-S-C12A | 25R-W-60-S-C15A | 25R-W-60-S-C11A |
| 铝合金 Aluminium | 50 x 1.5 | 6002/61804 | 25R-W-50-A-C12A | 25R-W-50-A-C15A | 25R-W-50-A-C11A |
| | 50 x 2.0 | 6001/61804 | 25R-W-50-A-C12A | 25R-W-50-A-C15A | 25R-W-50-A-C11A |
| | 60 x 1.5 | 6002/61804 | 25R-W-60-A-C12A | 25R-W-60-A-C15A | 25R-W-60-A-C11A |
| | 60 x 2.0 | 6002/61804 | 25R-W-60-A-C12A | 25R-W-60-A-C15A | 25R-W-60-A-C11A |



31R 系列 (Series)

“O”带轮输送辊筒 O-Belt Wheel Roller

产品特点

- 31R是61R/62R的改良系列，它不在筒体上滚压凹槽，而是通过了“O”轮的方式把凹槽移到了辊筒最端部，使得驱动和输送区域在空间上分开，避免“O”带和输送物间干涉的可能性，同时当输送物表面有油的情况下也不污染到“O”带。
- 由于不是在筒体上滚压凹槽，所以没有筒体变形，辊筒运行会更平稳。
- 凹槽位置固定，布置灵活性上稍显不足，但可以通过与61R/62R系列配合使用的方式来弥补。
- 辊筒的负载能力取决于“O”带的驱动力和传动结构（单槽的总轴传动会高于双槽的环环相扣），参考值一般不大于300N。
- 精密滚珠轴承和塑胶轴承座，端盖的设计组成了关键的轴承组件部分，它不仅美观，更重要的是使得辊筒运行得更安静。
- 辊筒末端的端盖，有效地防止了工作环境中灰尘和溅水的进入。
- 适合高速输送，根据辊筒直径和长度不同，速度会有差异，最大可达120m/min。
- 使用温度：0至40℃

Product Features

- Actually, 31R is improved from 61R/62R series. It does not make grooves on the tube, but moving the "O-belt" wheel to the end of the roller, making it separate between drive space and convey space, so as to avoid the interference between "O-belt" and conveying goods, also avoid the oil from the surface of goods polluting the "O-belt".
- Because it is not grooving on the tube, the tube will not have any distortion, and the roller will run more smoothly.
- The groove position is fixed. The collocation seems not so flexible, but it could be solved by cooperation with 61R/62R series.
- The load capacity of roller depends on the driving power of "O-belt" and the transmission structure (line shaft drive is higher than hook-ups). Reference data is normally less than 300N.
- Precision ball bearing polymer bearing housing, end cap form the bearing unit which is very important. It is not only for good looking but also further more for the smooth and quiet running.
- The end cap of roller resists dust and water splash well in operation environment.
- Suitable in high speed application. Speed could vary according to diameter and length of roller. Max. Speed up to 120m/min.
- Temperature range: 0 to 40°C

参数配置 Parameters

轴承组件 Bearing Unit

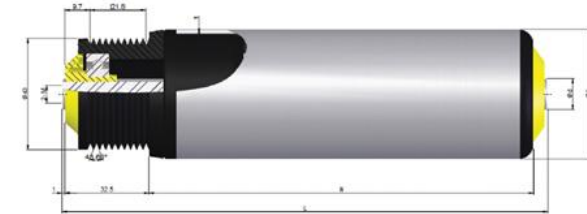
| | |
|----------------------------------|----------------------------------|
| 轴承座 bearing housing | 聚氨酯（黑色） polyamide, black |
| 端盖 end cap | 聚丙烯（黄色） polypropylene, yellow |
| 精密滚珠轴承 precision ball bearing | 6002 |

驱动元件 Driving Element

| | |
|-----------------------|-----------------------------|
| “O”带轮 O-belt wheel | 聚氨酯（黑色） polyamide, black |
|-----------------------|-----------------------------|

31R 系列 (Series)

“O”带轮输送辊筒 (O-Belt Wheel Roller)



| 31R 塑座塑钢双O槽轮 | | | 内牙轴 | | |
|---|--------------|---------------|------------------|-------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø12-M8 | Ø15-M10 (轮子上没有黄盖) | |
| 碳钢管/镀锌包塑 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6002/61804 | 31R-W-50-CX-C12A | 31R-W-50-CX-C15A | |
| | 50×2.0 | 6002/61804 | 31R-W-50-CX-C12A | 31R-W-50-CX-C15A | |
| | 60×1.5 | 6002/61804 | 31R-W-60-CX-C12A | 31R-W-60-CX-C15A | |
| | 60×2.0 | 6002/61804 | 25R-W-60-CX-C12A | 31R-W-60-CX-C15A | |
| 不锈钢 Stainless steel | 50×1.5 | 6002/61804 | 31R-W-50-S-C12A | 31R-W-50-S-C15A | |
| | 50×2.0 | 6002/61804 | 31R-W-50-S-C12A | 31R-W-50-S-C15A | |
| | 60×1.5 | 6002/61804 | 31R-W-60-S-C12A | 31R-W-60-S-C15A | |
| | 60×2.0 | 6002/61804 | 31R-W-60-S-C12A | 31R-W-60-S-C15A | |
| 铝合金 Aluminium | 50×1.5 | 6002/61804 | 31R-W-50-A-C12A | 31R-W-50-A-C15A | |
| | 50×2.0 | 6002/61804 | 31R-W-50-A-C12A | 31R-W-50-A-C15A | |
| | 60×1.5 | 6002/61804 | 31R-W-60-A-C12A | 31R-W-60-A-C15A | |
| | 60×2.0 | 6002/61804 | 31R-W-60-A-C12A | 31R-W-60-A-C15A | |
| 31R 塑座塑钢双O槽轮 | | | 扁单轴 | | |
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø12-10×10 | Ø15-12×10 | 11hex |
| 碳钢管/镀锌包塑 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6002/61804 | 31R-W-50-CX-C12A | 31R-W-50-CX-C15A | 31R-W-50-CX-C11A |
| | 50×2.0 | 6002/61804 | 31R-W-50-CX-C12A | 31R-W-50-CX-C15A | 31R-W-50-CX-C11A |
| | 60×1.5 | 6002/61804 | 31R-W-60-CX-C12A | 31R-W-60-CX-C15A | 31R-W-60-CX-C11A |
| | 60×2.0 | 6002/61804 | 31R-W-60-CX-C12A | 31R-W-60-CX-C15A | 31R-W-60-CX-C11A |
| 不锈钢 Stainless steel | 50×1.5 | 6002/61804 | 31R-W-50-S-C12A | 31R-W-50-S-C15A | 31R-W-50-S-C11A |
| | 50×2.0 | 6002/61804 | 31R-W-50-S-C12A | 31R-W-50-S-C15A | 31R-W-50-S-C11A |
| | 60×1.5 | 6002/61804 | 31R-W-60-S-C12A | 31R-W-60-S-C15A | 31R-W-60-S-C11A |
| | 60×2.0 | 6002/61804 | 31R-W-60-S-C12A | 31R-W-60-S-C15A | 31R-W-60-S-C11A |
| 铝合金 Aluminium | 50×1.5 | 6002/61804 | 31R-W-50-A-C12A | 31R-W-50-A-C15A | 31R-W-50-A-C11A |
| | 50×2.0 | 6001/61804 | 31R-W-50-A-C12A | 31R-W-50-A-C15A | 31R-W-50-A-C11A |
| | 60×1.5 | 6002/61804 | 31R-W-60-A-C12A | 31R-W-60-A-C15A | 31R-W-60-A-C11A |
| | 60×2.0 | 6002/61804 | 31R-W-60-A-C12A | 31R-W-60-A-C15A | 31R-W-60-A-C11A |



32R 系列 (Series)

多楔带轮辊筒 Poly-VEE Roller

产品特点

- “O”带传动所不能克服的负载能力相对薄弱的问题，在32R系列的多楔带轮辊筒中得到了很好的解决与处理，同时兼具“O”带传动固有的高速、静音等特点。
- PJ型多楔带，间距2.34mm,ISO9982.
- 根据输送负载的大小，可以选择2沟道或3沟道的多楔带，即使选用2沟道的多楔带单元输送负载也可达50kg.
- 多楔带轮与筒体配合，使得驱动和输送区域在空间上分开，避免输送物表面有油时对多楔带的影响。
- 不同的辊筒间距匹配不同的多楔带型号。
- 精密滚珠轴承和塑胶轴承座，端盖的设计组成了关键的轴承组件部分，它不仅美观，更重要的是使得辊筒运行得更安静。
- 辊筒末端的端盖，有效地防止了工作环境中灰尘和溅水的进入。
- 适合高速输送，根据辊筒直径和长度不同，速度会有差异，最大可达120m/min.
- 使用温度：0至+40℃

Product Features

- “O-belt” roller could not solve the problem of weak loading capacity, but this problem could be well solved by 32R series of Poly-vee roller, and this type of roller has also the features of “O-belt” roller like high speed and low noise.
- PJ series of Poly-vee belt, pitch 2.34mm, ISO9982.
- According to the load to convey, you could choose the Poly-vee belt of 2 grooves or 3 grooves. Even for the Poly-vee belt of 2 grooves, the unit convey capacity could reach 50kg.
- The assembly of Poly-vee wheel and tube make it separate between drive space and convey space; avoid the effect of oil from the surface of conveying goods to the Poly-vee belt.
- The different roller pitch (centre distance between rollers) requires different type of Poly-vee belt.
- Precision ball bearing polymer bearing housing, end cap form the bearing unit which is very important. It is not only for good looking but also further more for the smooth and quiet running.
- The end cap of roller resists dust and water splash well in operation environment.
- Suitable in high speed application. Speed could vary according to diameter and length of roller, Max. Speed up to 120m/min.
- Temperature range: 0 to 40+°C

参数配置 Parameters

轴承组件 Bearing Unit

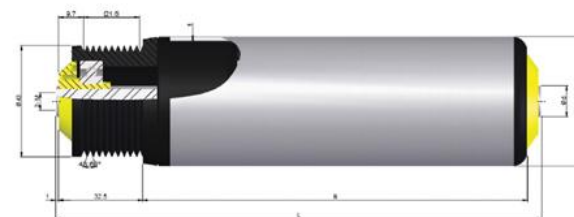
| | |
|-------------------------------|--------------------------------|
| 轴承座 bearing housing | 聚酰胺 (黑色) polyamide, black |
| 端盖 end cap | 聚丙烯 (黄色) polypropylene, yellow |
| 精密滚珠轴承 precision ball bearing | 6002 |

驱动元件 Driving Element

| | |
|------------------------------------|------------------------------|
| 多楔带轮 poly-vee wheel | 高性能聚酰胺 (黑色) polyamide, black |
| 可选多楔带 poly-vee belt also available | |

32R 系列 (Series)

多楔带轮辊筒 (Poly-vee Roller)



| 32R 型座型钢多楔带轮 | | | 内牙轴 | | |
|--|-----------|------------|------------------|-------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø12-M8 | Ø15-M10 (轮子上没有黄盖) | |
| 碳钢管/镀锌碳钢管 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6002/61804 | 32R-W-50-CX-C12A | 32R-W-50-CX-C15A | |
| | 50×2.0 | 6002/61804 | 32R-W-50-CX-C12A | 32R-W-50-CX-C15A | |
| | 60×1.5 | 6002/61804 | 32R-W-60-CX-C12A | 32R-W-60-CX-C15A | |
| | 60×2.0 | 6002/61804 | 32R-W-60-CX-C12A | 32R-W-60-CX-C15A | |
| 不锈钢 Stainless steel | 50×1.5 | 6002/61804 | 32R-W-50-S-C12A | 32R-W-50-S-C15A | |
| | 50×2.0 | 6002/61804 | 32R-W-50-S-C12A | 32R-W-50-S-C15A | |
| | 60×1.5 | 6002/61804 | 32R-W-60-S-C12A | 32R-W-60-S-C15A | |
| | 60×2.0 | 6002/61804 | 32R-W-60-S-C12A | 32R-W-60-S-C15A | |
| 铝合金 Aluminium | 50×1.5 | 6002/61804 | 32R-W-50-A-C12A | 32R-W-50-A-C15A | |
| | 50×2.0 | 6002/61804 | 32R-W-50-A-C12A | 32R-W-50-A-C15A | |
| | 60×1.5 | 6002/61804 | 32R-W-60-A-C12A | 32R-W-60-A-C15A | |
| | 60×2.0 | 6002/61804 | 32R-W-60-A-C12A | 32R-W-60-A-C15A | |
| 32R 型座型钢多楔带轮 | | | 扁轴轴 | | |
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø12-10×10 | Ø15-12×10 | 11hex |
| 碳钢管/镀锌碳钢管 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6002/61804 | 32R-W-50-CX-C12A | 32R-W-50-CX-C15A | 32R-W-50-CX-C11A |
| | 50×2.0 | 6002/61804 | 32R-W-50-CX-C12A | 32R-W-50-CX-C15A | 32R-W-50-CX-C11A |
| | 60×1.5 | 6002/61804 | 32R-W-60-CX-C12A | 32R-W-60-CX-C15A | 32R-W-60-CX-C11A |
| | 60×2.0 | 6002/61804 | 32R-W-60-CX-C12A | 32R-W-60-CX-C15A | 32R-W-60-CX-C11A |
| 不锈钢 Stainless steel | 50×1.5 | 6002/61804 | 32R-W-50-S-C12A | 32R-W-50-S-C15A | 32R-W-50-S-C11A |
| | 50×2.0 | 6002/61804 | 32R-W-50-S-C12A | 32R-W-50-S-C15A | 32R-W-50-S-C11A |
| | 60×1.5 | 6002/61804 | 32R-W-60-S-C12A | 32R-W-60-S-C15A | 32R-W-60-S-C11A |
| | 60×2.0 | 6002/61804 | 32R-W-60-S-C12A | 32R-W-60-S-C15A | 32R-W-60-S-C11A |
| 铝合金 Aluminium | 50×1.5 | 6002/61804 | 32R-W-50-A-C12A | 32R-W-50-A-C15A | 32R-W-50-A-C11A |
| | 50×2.0 | 6002/61804 | 32R-W-50-A-C12A | 32R-W-50-A-C15A | 32R-W-50-A-C11A |
| | 60×1.5 | 6002/61804 | 32R-W-60-A-C12A | 32R-W-60-A-C15A | 32R-W-60-A-C11A |
| | 60×2.0 | 6002/61804 | 32R-W-60-A-C12A | 32R-W-60-A-C15A | 32R-W-60-A-C11A |

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Website: www.hbjmroller.com



JM Roller



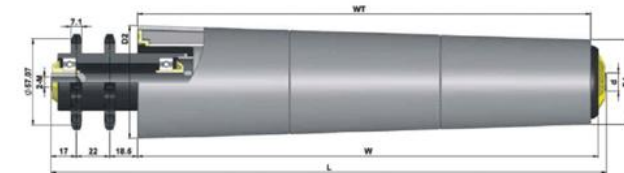
51R 系列 (Series)

钢制双链锥 (Steel Double Chain Taper Roller)



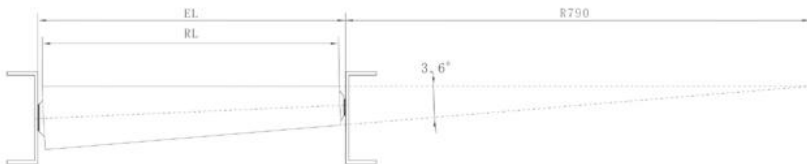
52R 系列 (Series)

钢制双链锥套 (Gravity tapered Roller)



| 筒体材质 Cylinder material | 管径 Tube Dia. | 壁厚 wall thickness | Ø12-M8×15 | Ø15-M10×20 |
|--|-----------------|----------------------|--------------------|--------------------|
| 碳钢镀锌/碳钢包胶 Galvanized carbon steel/carbon steel plastic bags | 50/D | 2.0/3.0 | 51R-W-50/D-CX-C12A | 51R-W-50/D-CX-C15A |
| 不锈钢 Stainless steel | 50/D | 2.0/3.0 | 51R-W-50/D-S-C12A | 51R-W-50/D-S-C15A |

| 筒体材质 Cylinder material | 管径 Tube Dia. | 壁厚 wall thickness | Ø12-M8×15 |
|--|-----------------|----------------------|--------------------|
| 碳钢镀锌/碳钢包胶 Galvanized carbon steel/carbon steel plastic bags | 50/D | 2.0/3.0 | 52R-W-50/D-CX-C12A |
| 不锈钢 Stainless steel | 50/D | 2.0/3.0 | 52R-W-50/D-S-C12A |



※备注: 本型录链轮规格型号为08B14齿; 其它安装方式的选择可参照第八页。
链轮材质的选择可以是塑料(尼龙)或其他材质。
塑料锥管有效长度不得超过900mm。

Note: The Catalog 08B14 sprocket tooth model specifications; other options can be installed with reference to the eighth page.
The choice of sprocket material can be PVC (nylon) or other material.
Cone effective length of steel pipe shall not exceed 900mm.

※备注: 本型录链轮规格型号为08B14齿; 其它安装方式的选择可参照第八页。
链轮材质的选择可以是塑料(尼龙)或其他材质。 钢管厚度可接受定制。
管径直径50及D和转弯半径R可以选择, 但锥滚角度会有变化, 锥滚管延长线应指向转弯半径圆心, 如图所示, 本型号转弯半径和锥滚角度以790和3.6° 为例。

Note: The Catalog 08B14 sprocket tooth model specifications; other options can be installed with reference to the eighth page.
The choice of sprocket material can be PVC (nylon) or other material. Thickness of tube can be ordered by customers.
Diameter 50 and diameter D and the turning radius R can choose, but there will be changes in the perspective of conical roller, roller cone diameter line to extend the turning radius should be the center point, as shown, the turning radius and the cone metal roll angle and 3.6°



61R 系列 (Series)

“O”带输送辊筒 O-Belt Conveyor Roller

产品特点

- 带传动相比链传动具有高速、静音等特点，而“O”带输送则是带传动中最常见的输送方式。
- “O”带嵌在辊筒凹槽内，通过与辊筒的摩擦实现传动，为避免静电可能会对货物造成的伤害（如电子行业中的芯片），所以防静电已作为此产品的标准配置。
- 凹槽的位置和数量除标准尺寸外，还可以根据客户需要定制（不建议单支辊筒出现超过4个凹槽的设计）。
- 辊筒的负载能力取决于“O”带的驱动力和传动结构（单槽的总轴转会高于双槽的环环相扣），参考值一般不大于300N。
- 精密滚珠轴承和塑胶轴承座，端盖的设计组成了关键的轴承组件部分，它不仅美观，更重要的是使得辊筒运行得更安静。
- 辊筒末端的端盖，有效地防止了工作环境中灰尘和溅水的进入。
- 适合高速输送，根据辊筒直径和长度不同，速度会有差异，最大可达120m/min。

Product Features

- Compared with chain drive, belt drive has the advantage of high speed and low noise, “O-belt” is the most popular way of belt drive.
- Roller is driven by the friction of the “O-belt” in the groove of roller. To avoid the damage of the static to the goods (e.g. CMOS chip in electronic industry), anti-static design has already been the standard configuration of this product.
- Except standard type, the position and number of grooves could be customized (4 or more grooves on one roller is not recommended).
- The load capacity of roller depends on the driving power of “O-belt” and the transmission structure (line shaft drive is higher than hook-ups). Reference data is normally less than 300N.
- Precision ball bearing polymer bearing housing, end cap form the bearing unit which is very important. It is not only for good looking but also further more for the smooth and quiet running.
- The end cap of roller resists dust and water splash well in operation environment.
- Suitable in high speed application. Speed could vary according to diameter and length of roller. Max. Speed up to 120m/min.
- Temperature range: 0 to 40+°C

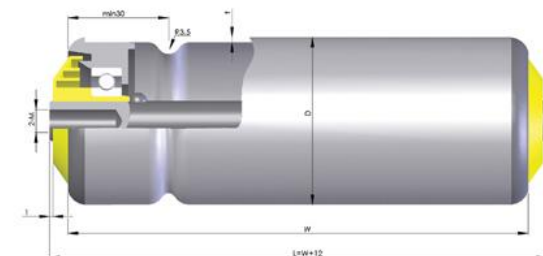
参数配置 Parameters

轴承组件 Bearing Unit

| | |
|------------------------|-----------------------------------|
| 轴承座 bearing housing | 聚氨酯 (黑色) polyamide, black |
| 端盖 end cap | 聚丙烯 (黄色) polypropylene, yellow |

61R 系列 (Series)

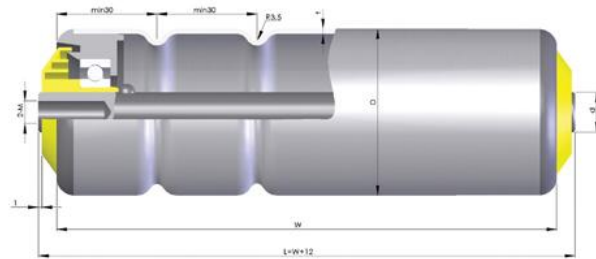
“O”带输送辊筒 (O-Belt Conveyor Roller)



| 61R单O槽塑座 | | | 内牙轴, E=W+10, L=W+12 | | | | |
|--|--|---------------|---------------------|------------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10 | Ø12 | Ø15 | | |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 38×1.5 | 6002 | 61R-W-38-CX-C10A | 61R-W-38-CX-C12A | | | |
| | 50×1.5 | 6002/61804 | | 61R-W-50-CX-C12A | 61R-W-50-CX-C15A | | |
| | 50×2.0 | 6002/61804 | | 61R-W-50-CX-C12A | 61R-W-50-CX-C15A | | |
| | 60×1.5 | 6002/61804 | | 61R-W-60-CX-C12A | 61R-W-60-CX-C15A | | |
| 不锈钢 Stainless steel | 38×1.5 | 6002 | 61R-W-38-S-C10A | 61R-W-38-S-C12A | | | |
| | 50×1.5 | 6002/61804 | | 61R-W-50-S-C12A | 61R-W-50-S-C15A | | |
| | 50×2.0 | 6002/61804 | | 61R-W-50-S-C12A | 61R-W-50-S-C15A | | |
| | 60×1.5 | 6002/61804 | | 61R-W-60-A-C12A | 61R-W-60-A-C15A | | |
| 61R单O槽塑座 | 扁轴轴, E=W+10, L=W+32 | | | | | | |
| | 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10 | Ø12 | Ø15 | 11hex |
| | 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 38×1.5 | 6002 | 61R-W-38-CX-C10A | 61R-W-38-CX-C12A | | 61R-W-38-CX-C11A |
| | | 50×1.5 | 6002/61804 | | 61R-W-50-CX-C12A | 61R-W-50-CX-C15A | 61R-W-50-CX-C11A |
| 50×2.0 | | 6002/61804 | | 61R-W-50-CX-C12A | 61R-W-50-CX-C15A | 61R-W-50-CX-C11A | |
| 60×1.5 | | 6002/61804 | | 61R-W-60-CX-C12A | 61R-W-60-CX-C15A | 61R-W-60-CX-C11A | |
| 不锈钢 Stainless steel | 38×1.5 | 6002 | 61R-W-38-S-C10A | 61R-W-38-S-C12A | | 61R-W-38-S-C11A | |
| | 50×1.5 | 6002/61804 | | 61R-W-50-S-C12A | 61R-W-50-S-C15A | 61R-W-50-S-C11A | |
| | 50×2.0 | 6002/61804 | | 61R-W-50-S-C12A | 61R-W-50-S-C15A | 61R-W-50-S-C11A | |
| | 60×1.5 | 6002/61804 | | 61R-W-60-A-C12A | 61R-W-60-A-C15A | 61R-W-60-A-C11A | |

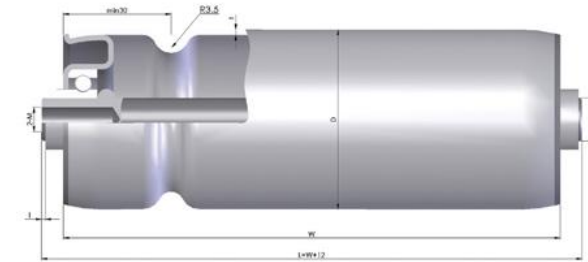
62R 系列 (Series)

“O” 带输送辊筒 (O-Belt Conveyor Roller)



63R 系列 (Series)

“O” 带输送辊筒 (O-Belt Conveyor Roller)

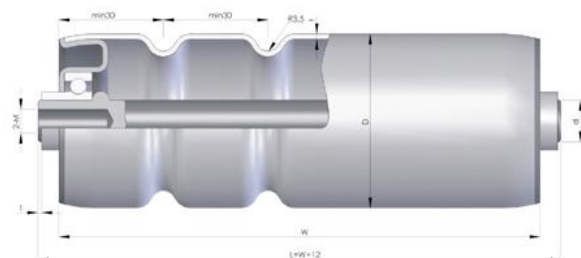


| 62R 双O槽型座 | | | 内牙轴, E=W+10, L=W+12 | | | |
|--|--------------|---------------|---------------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10-M6 | Ø12-M8 | Ø15-M10 | |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 38 × 1.5 | 6002 | 62R-W-38-CX-C10A | 62R-W-38-CX-C12A | | |
| | 50 × 1.5 | 6002/61804 | | 62R-W-50-CX-C12A | 62R-W-50-CX-C15A | |
| | 50 × 2.0 | 6002/61804 | | 62R-W-50-CX-C12A | 62R-W-50-CX-C15A | |
| | 60 × 1.5 | 6002/61804 | | 62R-W-60-CX-C12A | 62R-W-60-CX-C15A | |
| | 60 × 2.0 | 6002/61804 | | 62R-W-60-CX-C12A | 62R-W-60-CX-C15A | |
| 不锈钢 Stainless steel | 38 × 1.5 | 6002 | 62R-W-38-S-C10A | 62R-W-38-S-C12A | | |
| | 50 × 1.5 | 6002/61804 | | 62R-W-50-S-C12A | 62R-W-50-S-C15A | |
| | 50 × 2.0 | 6002/61804 | | 62R-W-50-S-C12A | 62R-W-50-S-C15A | |
| | 60 × 1.5 | 6002/61804 | | 62R-W-60-A-C12A | 62R-W-60-A-C15A | |
| | 60 × 2.0 | 6001/61804 | | 62R-W-60-A-C12A | 62R-W-60-A-C15A | |
| 62R 双O槽型座 | | | 扁单轴, E=W+10, L=W+32 | | | |
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10 | Ø12 | Ø15 | 11hex |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 38 × 1.5 | 6002 | 62R-W-38-CX-C10A | 62R-W-38-CX-C12A | | 62R-W-38-CX-C11A |
| | 50 × 1.5 | 6002/61804 | | 62R-W-50-CX-C12A | 62R-W-50-CX-C15A | 62R-W-50-CX-C11A |
| | 50 × 2.0 | 6002/61804 | | 62R-W-50-CX-C12A | 62R-W-50-CX-C15A | 62R-W-50-CX-C11A |
| | 60 × 1.5 | 6002/61804 | | 62R-W-60-CX-C12A | 62R-W-60-CX-C15A | 62R-W-60-CX-C11A |
| | 60 × 2.0 | 6002/61804 | | 62R-W-60-CX-C12A | 62R-W-60-CX-C15A | 62R-W-60-CX-C11A |
| 不锈钢 Stainless steel | 38 × 1.5 | 6002 | 62R-W-38-S-C10A | 62R-W-38-S-C12A | | 62R-W-38-S-C11A |
| | 50 × 1.5 | 6002/61804 | | 62R-W-50-S-C12A | 62R-W-50-S-C15A | 62R-W-50-S-C11A |
| | 50 × 2.0 | 6002/61804 | | 62R-W-50-S-C12A | 62R-W-50-S-C15A | 62R-W-50-S-C11A |
| | 60 × 1.5 | 6002/61804 | | 62R-W-60-A-C12A | 62R-W-60-A-C15A | 62R-W-60-A-C11A |
| | 60 × 2.0 | 6001/61804 | | 62R-W-60-A-C12A | 62R-W-60-A-C15A | 62R-W-60-A-C11A |

| 63R 单槽收口 | | | 内牙轴, E=W+10, L=W+12 | | | |
|--|--------------|---------------|---------------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10 | Ø12 | Ø15 | |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 38 × 1.5 | 6002 | 63R-W-38-CX-C10A | 63R-W-38-CX-C12A | | |
| | 50 × 1.5 | 6002/61804 | | 63R-W-50-CX-C12A | 63R-W-50-CX-C15A | |
| | 50 × 2.0 | 6002/61804 | | 63R-W-50-CX-C12A | 63R-W-50-CX-C15A | |
| | 60 × 1.5 | 6002/61804 | | 63R-W-60-CX-C12A | 63R-W-60-CX-C15A | |
| | 60 × 2.0 | 6002/61804 | | 63R-W-60-CX-C12A | 63R-W-60-CX-C15A | |
| 不锈钢 Stainless steel | 38 × 1.5 | 6002 | 63R-W-38-S-C10A | 63R-W-38-S-C12A | | |
| | 50 × 1.5 | 6002/61804 | | 63R-W-50-S-C12A | 63R-W-50-S-C15A | |
| | 50 × 2.0 | 6002/61804 | | 63R-W-50-S-C12A | 63R-W-50-S-C15A | |
| | 60 × 1.5 | 6002/61804 | | 63R-W-60-A-C12A | 63R-W-60-A-C15A | |
| | 60 × 2.0 | 6001/61804 | | 63R-W-60-A-C12A | 63R-W-60-A-C15A | |
| 63R 单槽收口 | | | 扁单轴, E=W+10, L=W+32 | | | |
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10 | Ø12 | Ø15 | 11hex |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 38 × 1.5 | 6002 | 63R-W-38-CX-C10A | 63R-W-38-CX-C12A | | 63R-W-38-CX-C11A |
| | 50 × 1.5 | 6002/61804 | | 63R-W-50-CX-C12A | 63R-W-50-CX-C15A | 63R-W-50-CX-C11A |
| | 50 × 2.0 | 6002/61804 | | 63R-W-50-CX-C12A | 63R-W-50-CX-C15A | 63R-W-50-CX-C11A |
| | 60 × 1.5 | 6002/61804 | | 63R-W-60-CX-C12A | 63R-W-60-CX-C15A | 63R-W-60-CX-C11A |
| | 60 × 2.0 | 6002/61804 | | 63R-W-60-CX-C12A | 63R-W-60-CX-C15A | 63R-W-60-CX-C11A |
| 不锈钢 Stainless steel | 38 × 1.5 | 6002 | 63R-W-38-S-C10A | 63R-W-38-S-C12A | | 63R-W-38-S-C11A |
| | 50 × 1.5 | 6002/61804 | | 63R-W-50-S-C12A | 63R-W-50-S-C15A | 63R-W-50-S-C11A |
| | 50 × 2.0 | 6002/61804 | | 63R-W-50-S-C12A | 63R-W-50-S-C15A | 63R-W-50-S-C11A |
| | 60 × 1.5 | 6002/61804 | | 63R-W-60-A-C12A | 63R-W-60-A-C15A | 63R-W-60-A-C11A |
| | 60 × 2.0 | 6001/61804 | | 63R-W-60-A-C12A | 63R-W-60-A-C15A | 63R-W-60-A-C11A |

64R 系列 (Series)

“O”带输送辊筒 (O-Belt Conveyor Roller)



| 64R 双O槽塑座 | | | 内牙轴, E=W+10, L=W+12 | | |
|--|--------------|---------------|---------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10-M10 | Ø12-M8 | Ø15-M10 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized/ Carbon steel plastic bags | 38×1.5 | 6002 | 64R-W-38-CX-C10A | 64R-W-38-CX-C12A | |
| | 50×1.5 | 6002/61804 | | 64R-W-50-CX-C12A | 64R-W-50-CX-C15A |
| | 50×2.0 | 6002/61804 | | 64R-W-50-CX-C12A | 64R-W-50-CX-C15A |
| | 60×1.5 | 6002/61804 | | 64R-W-60-CX-C12A | 64R-W-60-CX-C15A |
| | 60×2.0 | 6002/61804 | | 64R-W-60-CX-C12A | 64R-W-60-CX-C15A |
| 不锈钢 Stainless steel | 38×1.5 | 6002 | 64R-W-38-S-C10A | 64R-W-38-S-C12A | |
| | 50×1.5 | 6002/61804 | | 64R-W-50-S-C12A | 64R-W-50-S-C15A |
| | 50×2.0 | 6002/61804 | | 64R-W-50-S-C12A | 64R-W-50-S-C15A |
| | 60×1.5 | 6002/61804 | | 64R-W-60-A-C12A | 64R-W-60-A-C15A |
| | 60×2.0 | 6001/61804 | | 64R-W-60-A-C12A | 64R-W-60-A-C15A |

| 64R 双O槽塑座 | | | 扁单轴, E=W+10, L=W+32 | | | |
|--|--------------|---------------|---------------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10 | Ø12 | Ø15 | 11hex |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized/ Carbon steel plastic bags | 38×1.5 | 6002 | 64R-W-38-CX-C10A | 64R-W-38-CX-C12A | | 64R-W-38-CX-C11A |
| | 50×1.5 | 6002/61804 | | 64R-W-50-CX-C12A | 64R-W-50-CX-C15A | 64R-W-50-CX-C11A |
| | 50×2.0 | 6002/61804 | | 64R-W-50-CX-C12A | 64R-W-50-CX-C15A | 64R-W-50-CX-C11A |
| | 60×1.5 | 6002/61804 | | 64R-W-60-CX-C12A | 64R-W-60-CX-C15A | 64R-W-60-CX-C11A |
| | 60×2.0 | 6002/61804 | | 64R-W-60-CX-C12A | 64R-W-60-CX-C15A | 64R-W-60-CX-C11A |
| 不锈钢 Stainless steel | 38×1.5 | 6002 | 64R-W-38-S-C10A | 64R-W-38-S-C12A | | 64R-W-38-S-C11A |
| | 50×1.5 | 6002/61804 | | 64R-W-50-S-C12A | 64R-W-50-S-C15A | 64R-W-50-S-C11A |
| | 50×2.0 | 6002/61804 | | 64R-W-50-S-C12A | 64R-W-50-S-C15A | 64R-W-50-S-C11A |
| | 60×1.5 | 6002/61804 | | 64R-W-60-A-C12A | 64R-W-60-A-C15A | 64R-W-60-A-C11A |
| | 60×2.0 | 6001/61804 | | 64R-W-60-A-C12A | 64R-W-60-A-C15A | 64R-W-60-A-C11A |

71R 系列 (Series)

可调积放辊筒 Adjustable Accumulating Roller



产品特点

- 套筒式摩擦积放提供的积放力有限,无法进行中、重载积放,而71R系列恰恰能够满足这样的要求。
- 特殊材料的摩擦片,大大增加了它的耐磨性,使用寿命显著提高。
- 积放力的大小可以通过尾端的螺母进行调节,使得积放力平稳、精准。
- 尾端扣紧螺母的设计,使得使用过程中不易出现螺母松动导致积放力下降的情况。
- 精密滚珠轴承通过冲铆的方式固定在钢制轴承内,坚固、耐用。
- 坚固的钢制轴承组件,能够承受比塑胶轴承座更大的载荷。
- 使用温度: -10至+80℃

Product Features

- The accumulation power of telescope-feed accumulation is limited, could not support heavy duty accumulation.
- Friction slice made of special material greatly improve its abrasion resistance, and its life time is greatly improved.
- The accumulation power is adjusted by the nut of the end, make the accumulation power accurate and steady.
- Using the self-locking nut of the end, made it not easy to loose or lower down the accumulation power.
- The precision ball bearing is fixed by impact in the steel bearing housing, tight and durable.
- Tight steel bearing unit could bear heavier duty than polymer bearing unit.
- Temperature range: -10 to 80+℃

参数配置 Parameters

| 轴承组件 Bearing Unit | |
|----------------------------------|------------------------------|
| 轴承座 bearing housing | 钢制, 镀锌 steel, zinc-plated |
| 精密滚珠轴承 precision ball bearing | 6201/6002/6202/6204 |
| 驱动元件 Driving Element | |
| 链轮 sprocket | 钢制, 发黑 steel, nigrescence |

HEBEI JUMING IMPORT&EXPORT TRADE CO., LTD

Address: No.44 Jianshe Street, Shijiazhuang City, Hebei Province, China 050000

Tel: 86-311-89601287 Fax: 86-311-86250796

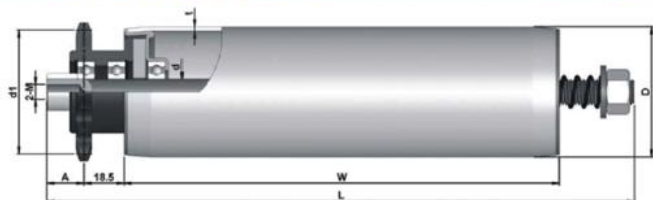
Website: www.hbjmroller.com



JM Roller

71R 系列 (Series)

单链可调积放辊筒 (Adjustable Accumulating Roller)

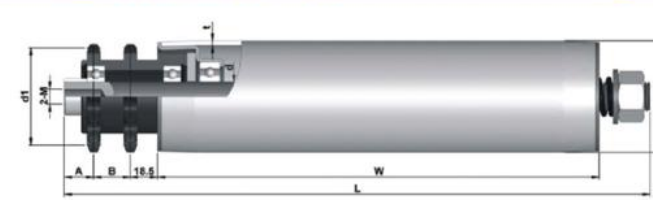


| 71R 可调积放单链收口 | | | 内牙轴, L=W+72 | | |
|--|--------------|----------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10-M8 | Ø12-M10 | Ø20-M12 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6001/6002 | 71R-W-50-CX-C12A | 71R-W-50-CX-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-CX-C12A | 71R-W-50-CX-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-CX-C12A | 71R-W-60-CX-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-CX-C12A | 71R-W-60-CX-C15A | 71R-W-60-CX-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-CX-C15A | 71R-W-76-CX-C20A |
| 不锈钢 Stainless steel | 50×1.5 | 6001/6002 | 71R-W-50-S-C12A | 71R-W-50-S-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-S-C12A | 71R-W-50-S-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-S-C12A | 71R-W-60-S-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-S-C12A | 71R-W-60-S-C15A | 71R-W-60-S-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-S-C15A | 71R-W-76-S-C20A |
| 铝合金 Aluminium | 50×1.5 | 6001/6002 | 71R-W-50-A-C12A | 71R-W-50-A-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-A-C12A | 71R-W-50-A-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-A-C12A | 71R-W-60-A-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-A-C12A | 71R-W-60-A-C15A | 71R-W-60-A-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-A-C15A | 71R-W-76-A-C20A |

| 71R 可调积放单链收口 | | | 内牙轴, L=W+72 | | |
|--|--------------|----------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10-M8 | Ø12-M10 | Ø20-M12 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6001/6002 | 71R-W-50-CX-C12A | 71R-W-50-CX-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-CX-C12A | 71R-W-50-CX-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-CX-C12A | 71R-W-60-CX-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-CX-C12A | 71R-W-60-CX-C15A | 71R-W-60-CX-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-CX-C15A | 71R-W-76-CX-C20A |
| 不锈钢 Stainless steel | 50×1.5 | 6001/6002 | 71R-W-50-S-C12A | 71R-W-50-S-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-S-C12A | 71R-W-50-S-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-S-C12A | 71R-W-60-S-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-S-C12A | 71R-W-60-S-C15A | 71R-W-60-S-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-S-C15A | 71R-W-76-S-C20A |
| 铝合金 Aluminium | 50×1.5 | 6001/6002 | 71R-W-50-A-C12A | 71R-W-50-A-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-A-C12A | 71R-W-50-A-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-A-C12A | 71R-W-60-A-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-A-C12A | 71R-W-60-A-C15A | 71R-W-60-A-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-A-C15A | 71R-W-76-A-C20A |

71R 系列 (Series)

双链可调积放辊筒 (Adjustable Accumulating Roller)



| 71R 可调积放双链收口 | | | 内牙轴, L=W+72 | | |
|--|--------------|----------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10-M8 | Ø12-M10 | Ø20-M12 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6001/6002 | 71R-W-50-CX-C12A | 71R-W-50-CX-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-CX-C12A | 71R-W-50-CX-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-CX-C12A | 71R-W-60-CX-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-CX-C12A | 71R-W-60-CX-C15A | 71R-W-60-CX-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-CX-C15A | 71R-W-76-CX-C20A |
| 不锈钢 Stainless steel | 50×1.5 | 6001/6002 | 71R-W-50-S-C12A | 71R-W-50-S-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-S-C12A | 71R-W-50-S-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-S-C12A | 71R-W-60-S-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-S-C12A | 71R-W-60-S-C15A | 71R-W-60-S-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-S-C15A | 71R-W-76-S-C20A |
| 铝合金 Aluminium | 50×1.5 | 6001/6002 | 71R-W-50-A-C12A | 71R-W-50-A-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-A-C12A | 71R-W-50-A-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-A-C12A | 71R-W-60-A-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-A-C12A | 71R-W-60-A-C15A | 71R-W-60-A-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-A-C15A | 71R-W-76-A-C20A |

| 71R 可调积放双链收口 | | | 内牙轴, L=W+72 | | |
|--|--------------|----------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10-M8 | Ø12-M10 | Ø20-M12 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6001/6002 | 71R-W-50-CX-C12A | 71R-W-50-CX-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-CX-C12A | 71R-W-50-CX-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-CX-C12A | 71R-W-60-CX-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-CX-C12A | 71R-W-60-CX-C15A | 71R-W-60-CX-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-CX-C15A | 71R-W-76-CX-C20A |
| 不锈钢 Stainless steel | 50×1.5 | 6001/6002 | 71R-W-50-S-C12A | 71R-W-50-S-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-S-C12A | 71R-W-50-S-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-S-C12A | 71R-W-60-S-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-S-C12A | 71R-W-60-S-C15A | 71R-W-60-S-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-S-C15A | 71R-W-76-S-C20A |
| 铝合金 Aluminium | 50×1.5 | 6001/6002 | 71R-W-50-A-C12A | 71R-W-50-A-C15A | |
| | 50×2.0 | 6001/6002 | 71R-W-50-A-C12A | 71R-W-50-A-C15A | |
| | 60×1.5 | 6001/6002 | 71R-W-60-A-C12A | 71R-W-60-A-C15A | |
| | 60×2.0 | 6001/6002/6004 | 71R-W-60-A-C12A | 71R-W-60-A-C15A | 71R-W-60-A-C20A |
| | 76×3.0 | 6204 | | 71R-W-76-A-C15A | 71R-W-76-A-C20A |

72R 系列 (Series)

钢制链轮积放辊筒 Steel Sprocket Accumulating Roller

产品特点

1. 典型的套筒式摩擦积放，积放力的大小取决于负载，并在一定范围内自动调节。
2. 采用聚酰胺作为积放套，充分发挥了材料固有的自润滑性和耐磨性。
3. 精密滚珠轴承和塑胶轴承座，端盖的设计组成了关键的轴承组件部分，它不仅美观，更重要的是使得辊筒运行得更安静。
4. 辊筒末端的端盖，有效地防止了工作环境中灰尘和溅水的进入。
5. 使用温度：0至+40℃

Product Features

1. Typical telescope-feed accumulation, the accumulation power is determined by the load and automatically adjustable in some scale.
2. Accumulation cover is made of polyamide, which is self lubricating and abrasion resisting.
3. Precision ball bearing polymer bearing housing, end cap form the bearing unit which is very important. It is not only for good looking but also further more for the smooth and quiet running.
4. The end cap of roller resists dust and water splash well in operation environment.
5. Temperature range: 0 to +40°C

参数配置 Parameters

轴承组件 Bearing Unit

| | |
|-------------------------------|-------------------------------|
| 轴承座 bearing housing | 钢制，镀锌 steel, zinc-plated |
| 端盖 end cap | 聚丙烯（黄色） polypropylene, yellow |
| 精密滚珠轴承 precision ball bearing | 6002/6205 |

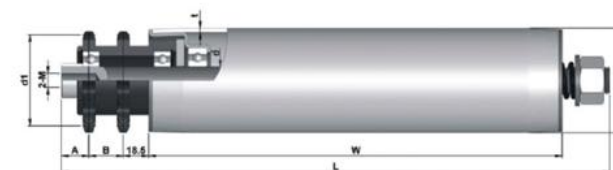
驱动元件 Driving Element

| | |
|-------------|--------------------------|
| 链轮 sprocket | 钢制，发黑 steel, nigrescence |
|-------------|--------------------------|



72R 系列 (Series)

单链塑座 (Single plastic seat)



| 72R 不可调积放单链塑座 | | | 内牙轴, L=W+72 | | |
|--|-----------|------------|------------------|------------------|-----------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10-M8 | Ø12-M10 | Ø20-M12 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6002/6004 | 72R-W-50-CX-C12A | 72R-W-50-CX-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-CX-C12A | 72R-W-50-CX-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-CX-C12A | 72R-W-60-CX-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-CX-C12A | 72R-W-60-CX-C15A | |
| 不锈钢 Stainless steel | 50×1.5 | 6002/6004 | 72R-W-50-S-C12A | 72R-W-50-S-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-S-C12A | 72R-W-50-S-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-S-C12A | 72R-W-60-S-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-S-C12A | 72R-W-60-S-C15A | |
| 铝合金 Aluminium | 50×1.5 | 6002/6004 | 72R-W-50-A-C12A | 72R-W-50-A-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-A-C12A | 72R-W-50-A-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-A-C12A | 72R-W-60-A-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-A-C12A | 72R-W-60-A-C15A | |
| | 76×3.0 | 6205 | | 72R-W-76-S-C15A | 72R-W-76-S-C20A |
| | 76×3.0 | 6205 | | 72R-W-76-S-C15A | 72R-W-76-S-C20A |
| | 76×3.0 | 6205 | | 72R-W-76-A-C15A | 72R-W-76-A-C20A |
| | 76×3.0 | 6205 | | 72R-W-76-A-C15A | 72R-W-76-A-C20A |
| 72R 不可调积放单链塑座 | | | 扁单轴, L=W+72 | | |
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10-M8 | Ø12-M10 | Ø20-M12 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6002/6004 | 72R-W-50-CX-C12A | 72R-W-50-CX-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-CX-C12A | 72R-W-50-CX-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-CX-C12A | 72R-W-60-CX-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-CX-C12A | 72R-W-60-CX-C15A | |
| 不锈钢 Stainless steel | 50×1.5 | 6002/6004 | 72R-W-50-S-C12A | 72R-W-50-S-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-S-C12A | 72R-W-50-S-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-S-C12A | 72R-W-60-S-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-S-C12A | 72R-W-60-S-C15A | |
| 铝合金 Aluminium | 50×1.5 | 6002/6004 | 72R-W-50-A-C12A | 72R-W-50-A-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-A-C12A | 72R-W-50-A-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-A-C12A | 72R-W-60-A-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-A-C12A | 72R-W-60-A-C15A | |
| | 76×3.0 | 6205 | | 72R-W-76-S-C15A | 72R-W-76-S-C20A |
| | 76×3.0 | 6205 | | 72R-W-76-S-C15A | 72R-W-76-S-C20A |
| | 76×3.0 | 6205 | | 72R-W-76-A-C15A | 72R-W-76-A-C20A |
| | 76×3.0 | 6205 | | 72R-W-76-A-C15A | 72R-W-76-A-C20A |

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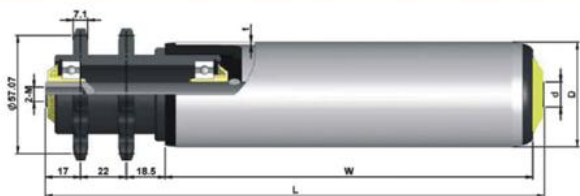
Website: www.hbjmroller.com



JM Roller

72R 系列 (Series)

双链塑座 (Adjustable Accumulating Roller)

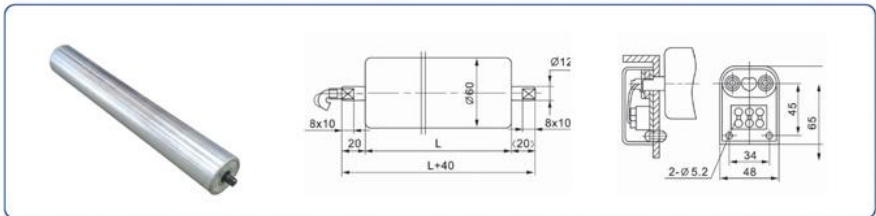


| 72R 不可调积放双链塑座 | | | 内牙轴, L=W+72 | | |
|--|--------------|---------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10-M8 | Ø12-M10 | Ø20-M12 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6002/6004 | 72R-W-50-CX-C12A | 72R-W-50-CX-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-CX-C12A | 72R-W-50-CX-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-CX-C12A | 72R-W-60-CX-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-CX-C12A | 72R-W-60-CX-C15A | |
| | 76×3.0 | 6205 | | 72R-W-76-CX-C15A | 72R-W-76-CX-C20A |
| 不锈钢 Stainless steel | 50×1.5 | 6002/6004 | 72R-W-50-S-C12A | 72R-W-50-S-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-S-C12A | 72R-W-50-S-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-S-C12A | 72R-W-60-S-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-S-C12A | 72R-W-60-S-C15A | |
| | 76×3.0 | 6205 | | 72R-W-76-S-C15A | 72R-W-76-S-C20A |
| 铝合金 Aluminium | 50×1.5 | 6002/6004 | 72R-W-50-A-C12A | 72R-W-50-A-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-A-C12A | 72R-W-50-A-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-A-C12A | 72R-W-60-A-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-A-C12A | 72R-W-60-A-C15A | |
| | 76×3.0 | 6205 | | 72R-W-76-A-C15A | 72R-W-76-A-C20A |

| 72R 不可调积放双链塑座 | | | 扁单轴, L=W+72 | | |
|--|--------------|---------------|------------------|------------------|------------------|
| 筒体材质 | 管径及壁厚 D×t | 轴承 Bearing | Ø10-M8 | Ø12-M10 | Ø20-M12 |
| 碳钢镀锌/碳钢包胶 Carbon steel galvanized, Carbon steel plastic bags | 50×1.5 | 6002/6004 | 72R-W-50-CX-C12A | 72R-W-50-CX-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-CX-C12A | 72R-W-50-CX-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-CX-C12A | 72R-W-60-CX-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-CX-C12A | 72R-W-60-CX-C15A | |
| | 76×3.0 | 6205 | | 72R-W-76-CX-C15A | 72R-W-76-CX-C20A |
| 不锈钢 Stainless steel | 50×1.5 | 6002/6004 | 72R-W-50-S-C12A | 72R-W-50-S-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-S-C12A | 72R-W-50-S-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-S-C12A | 72R-W-60-S-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-S-C12A | 72R-W-60-S-C15A | |
| | 76×3.0 | 6205 | | 72R-W-76-S-C15A | 72R-W-76-S-C20A |
| 铝合金 Aluminium | 50×1.5 | 6002/6004 | 72R-W-50-A-C12A | 72R-W-50-A-C15A | |
| | 50×2.0 | 6002/6004 | 72R-W-50-A-C12A | 72R-W-50-A-C15A | |
| | 60×1.5 | 6002/6004 | 72R-W-60-A-C12A | 72R-W-60-A-C15A | |
| | 60×2.0 | 6002/6004 | 72R-W-60-A-C12A | 72R-W-60-A-C15A | |
| | 76×3.0 | 6205 | | 72R-W-76-A-C15A | 72R-W-76-A-C20A |

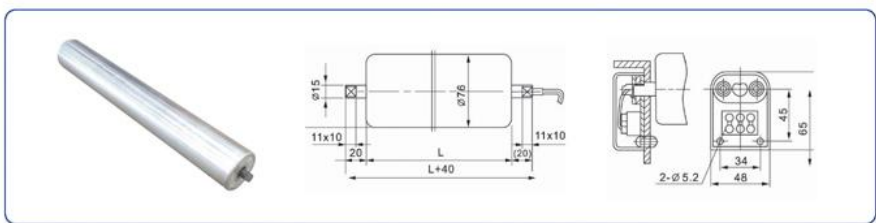
电动辊筒 Electric Roller

DT60 系列 (Series)



| 接入电源 Plug in power | 三相 Three-phase 380V | | | | | 输入功率 The input power | | | 40W | | | | | |
|--------------------------------|--|-------|------|------|------|----------------------|------|-------|-------|-------|------|-------|-------|------|
| 额定电源 Rated supply | 0.13A | | | | | 启动电源 Starting power | | | 0.17A | | | | | |
| 线速度 Linear Speed(m/min) | 2.85 | 3.45 | 5.53 | 6.21 | 6.98 | 7.85 | 8.65 | 10.49 | 13.44 | 21.38 | 27.4 | 33.79 | 40.45 | |
| 矩形 rectangular | Kgf.com | 103.2 | 85.2 | 66.4 | 59 | 52.6 | 46.8 | 42.4 | 35.2 | 27.3 | 20.6 | 16.1 | 13 | 10.9 |
| | N.M | 10.12 | 8.36 | 6.51 | 5.79 | 5.18 | 4.59 | 4.16 | 3.45 | 2.68 | 2.02 | 1.58 | 1.28 | 1.07 |
| 圆周力 Circumferential Force(kgf) | 34.4 | 28.4 | 22.1 | 19.7 | 17.5 | 15.6 | 13.1 | 11.7 | 9.1 | 6.9 | 5.4 | 4.3 | 3.6 | |
| 筒长 Length of barrel | L=265-1500(mm) | | | | | | | | | | | | | |
| 表面处理 Surface treatment | 电镀、喷漆、两端套胶、包橡胶 (包胶直径Ø65) Electroplating, paint, both ends of yasaka mark, rubber coated (the diameter of rubber coated Ø65) | | | | | | | | | | | | | |

DTA76 系列 (Series)



| 接入电源 Plug in power | 三相 Three-phase 380V | | | | | 输入功率 The input power | | | 60W | | | | | |
|--------------------------------|--------------------------|-------|-------|-------|-------|----------------------|-------|-------|-------|-------|-------|-------|-------|------|
| 额定电源 Rated supply | 0.35 | | | | | 启动电源 Starting power | | | 1.25A | | | | | |
| 线速度 Linear Speed(m/min) | 2.89 | 4.18 | 5.71 | 6.92 | 7.74 | 8.66 | 9.70 | 10.65 | 11.7 | 12.86 | 15.36 | 26.86 | 34.12 | |
| 矩形 rectangular | Kgf.com | 289.3 | 200.3 | 146.3 | 151.1 | 135.2 | 120.8 | 107.9 | 98.3 | 89.4 | 81.4 | 64 | 46.7 | 36.8 |
| | N.M | 28.4 | 19.6 | 18 | 14.8 | 13.3 | 11.8 | 10.6 | 9.6 | 8.8 | 8 | 6.3 | 4.6 | 3.6 |
| 圆周力 Circumferential Force(kgf) | 76.1 | 52.7 | 38.6 | 39.8 | 35.6 | 31.8 | 38.4 | 25.9 | 23.5 | 21.4 | 16.8 | 12.3 | 9.7 | |
| 筒长 Length of barrel | L=275-1500(mm) | | | | | | | | | | | | | |
| 表面处理 Surface treatment | 电镀、喷漆、两端套胶、包橡胶 (包胶直径Ø82) | | | | | | | | | | | | | |

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JM Roller

运用实例

Application examples

